Bureau of Materials and Physical Research

Quarterly Management Report on Research Progress

Quarter Ending September 30, 2005

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SPECIAL STUDIES

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ILLINOIS CENTER FOR TRANSPORTATION

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HIGHWAY RESEARCH COUNCIL

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Project Title: Superpave Bituminous Mixture II - 4.75		Today's Date: 10/17/2005						
			n Code: IHF	IHR-R06				
QPR Author Name: Aaron Toliver		FY 2006	Ö	Colo	ndar \	Year: 2005		
Telephone: (217) 782 - 0564 % Proje	ect Completed: 30%	Estimate	ed Dates	JAN	APR	JUL	OCT	
Task Title	<u> </u>	Start	Complete	MAR	JUN	SEP	DEC	
Task 1: Preliminary Distress Surveys	at Project Locations	5/2003	8/2003	IVI UC	JOIN	С	DEO	
Task 2: Field Testing and Construction	n Observation	8/2003	10/2003			С		
Task 3: Construction Data Compilation	n	10/2003	6/2004			С		
Task 4: Yearly Distress Surveys at Pro	oject Locations - 5 Yr.	5/2004	9/2008			I		
Task 5: Long Term Performance Data	Analysis	9/2004	12/2008			I		
Task 6: Final Report and Recommend	lations	1/2009	4/2009					
Task 7:		/	1					
Task 8:		/	/					
Task 9:		/	/					
Task 10:		/	/					
Principal Investigator Name/Contact: Aaron Toliver telephone: (217) 782 - 0564 e-mail:toliverat@dot.il.gov	P. I. Organization Nan IDOT - BMPR 126 E. Ash Street Springfield, IL 62704	ne/Address:	Laura S telepho	estigator Name/Contact: Shanley one: (217) 524 - 7269 nanleyll@dot.il.gov				
Description of Research: Evaluate the SUPERPAVE Bituminous Concrete Mi evaluation will be used to determine if as a level binder on non-interstate high revisions to the IL - 4.75 contract spec needed.	5). The result widespread a y be used to sest further res	s of this pplication suggest	Keywo SUPEI Sand I 4.75 m permea compa crackir blisters	RPAVI Mix, IL Im NM ability, action, ng, ove	-4.75, IAS, reflect	ive		
Technical Review Panel Names: TRP Telephone: (TRP Email:	Result(s) Ex	Meeting Dates:		Minu Avail	tes able?	
Total Title & Date of Reports / Wallable		. 555.(5) 4.14	. 100an(0) E/	Poolod	•			

Project Title: Superpave Bituminous Mixture II - 4.75	Today's Date: 10/17/2005				
	Function Code: IHR-R06				
Progress to Date (Limit narrative to what fits on this page):					
Detailed preliminary surveys of existing pavement distresses at the four (4) test to determine the location, severity and probable causes of existing pavement distresses.					
Data Collection Vehicles (DCVs) were dispatched to the test locations prior to collassessment of preliminary pavement condition, including rutting and pavement surveys by the DCVs are to occur every year of the five (5) year study period, if for DCV data collected every two (2) years for Condition Rating Surveys will be utilized.	moothness. Follow-up unding permits; otherwise,				
Bid Tabulations were compiled for calculation of the initial construction costs.					
Construction observation and field testing were completed at the test locations, we in-situ density and permeability, laboratory density, bituminous mix design, and a experimental and control level binders.					
Frictional properties of the IL - 4.75 level binder were gathered at two (2) of the te consideration of IL - 4.75 as a surface mix at a future date.	est locations for				
The process of compiling the pre-construction and construction field test data is of	complete.				
The first of (5) five annual distress surveys at each location were completed in Audata from these surveys has been analyzed. Year two (2) distress surveys have completed by November 2005. The surveys have been completed at all but one	commenced and should be				
The first of (5) five annual DCV "follow-up" surveys at each location were completed data has been received and analyzed. Year two (2) DCV data is in the					

Don't of Title To 00 High Don't access	T. I. I. D. I. 40/40/0005							
Project Title: Te-30 High Performance Rigid Pavements -			Today's Date: 10/18/2005					
Alternative Dowel Bar Materials			Function Code: IHR-R06 FY2006					
ODD A three Name - Mark Constal in the	FY2006)	10.1.		/	0005		
QPR Author Name: Mark Gawedzinsk Telephone: (217) 782 - 2799 % Proj		Estimate	ed Dates	JAN	endar \	rear:	2005 OCT	
Task Title	•	Start	Complete	MAR	JUN	SEP	DEC	
Task 1: Monitor traffic and FWD data	from four test sites	07/1996	/	I	I	I	DEC	
Task 2: Perform initial FWD testing or traffic classifiers at fifth test site	n fifth test site. Install	04/2005	10/2005		ı	С		
Task 3: Install round FRP dowel bars	at fifth test site	08/2005	10/2005			I		
Task 4:		/	/					
Task 5:		/	/					
Task 6:		/	/					
Task 7:		/	/					
Task 8:		/	/					
Task 9:		/	/					
Task 10:	/	/						
Principal Investigator Name/Contact: Mark Gawedzinski, P.E. telephone: (217) 782 - 2799 e-mail:gawedzinskimj@dot.il.gov	me/Address: eld IL	Co-Inve	ne: ()	-			
Description of Research: Continued n accordance with FHWA TE-30 High Policy				Keywo pavem dowel FRP tu steel d steed t	ent, a bar, F ıbes, S owels	lternat RP do Stainle	tive wels, ess	
Technical Review Panel Names:	TRP Telephone: () - () - () - () - () - () - () - () - () -	TRP Email:		Meeting Dates: / / / / / / / / / / / / / / / / / / /		Minu Avail	tes able?	
Short Title & Date of Reports Available	e: End	d User(s) and	Result(s) Ex	pected	:			

Project Title: Evaluation Of Alternative Dowel Bar Materials (FHWA TE-30	Today's Date: 10/18/2005
Program)	Function Code: IHR-R06
Progress to Date (Limit narrative to what fits on this page):	
Monitoring traffic classification and FWD performance at four sites across Illinois. dowel bars at a fifth site, performed initial FWD testing at the site. FRP round ins baskets installed 11 bars per mfg. modular baskets. Baskets failed at 5 of 20 join testing complete 10/17/05. Waiting for extreme cold for joints to open (2-3/06) for	talled in NB ÚS67, 20 ts. Bars intact. FWD

Project Title: Resin Modifed Pavement	Today's Date: 10/18/05								
			Function Code: IHR-R06						
		Project	Number: FY						
QPR Author Name: Mark Gawedzinsk		Estimate	Estimated Dates Calendar Y				2005		
Telephone: (217) 782 - 2799 % Proje	Start	Complete	JAN	APR	JUL	ОСТ			
Task Title				MAR	JUN	SEP	DEC		
Task 1: Develop and cast Open Grade	ed Asphalt Bricks	06/2004	09/2005	1	ı	С			
Task 2: Develop cement grout		02/2005	09/2005	I	I	С			
Task 3: Test RMP samples		04/2005	12/2005	ı	ı	ı			
Task 4:		/	/						
Task 5:		/	/						
Task 6:		/	/						
Task 7:		/	/						
Task 8:		/	/						
Task 9:		/	/						
Task 10:		/	/						
Principal Investigator Name/Contact: Mark Gawedzinski telephone: (217) 782 - 2799 e-mail:gawedzinskimj@dot.il.gov Description of Research: Composite p graded bituminous pavement (23-30% cement based grout.) ords: c ent sy I bitun	compositem,	site open			
Technical Review Panel Names:	TRP Telephone: (TRP Email:	Pocult(c) Ev	Meeting Dates:		Minu Avail	tes able?		
Short Title & Date of Reports Available	Sta asp	d User(s) and te DOT"s, loc halt areas pro ving.	al agencies	for	:				

Project Title: Resin Modifed Pavement	Today's Date: 10/18/05
	Function Code: IHR-R06
Progress to Date (Limit narrative to what fits on this page):	
Grout tested at 19% water content, pucks formed and flooded with grout. Moist of to 4 inches and tested as split tensile; 6 left at 6 inch diameters and tested for splip pucks were cored to 4 inch diameter, and in conjunction with two 6 inch diameter are presently subjected to freeze thaw cyclic testing. Split tensile test and compression conducted after 300 cycles.	it tensile. Six additional pucks and 3 2 inch cubes,

Project Title: Special Studies		Today's Date: 11/4/05						
	Lighting, Sign and Signal Structure Problems (R07-1)		Function Code: IHR-R07					
ODD Author Names, Christopher Habin, DE		FY 2006	Calendar Year: 200					
QPR Author Name: Christopher Hahir Telephone: (217) 782–0574 % Proje	Estimate	Estimated Dates JAN AF				OCT		
Task Title		Start	Complete	MAR	JUN	JUL	DEC	
Task 1: Investigate Thin Wall Aluminu	m Pole Failures	3/02	12/03	С	55.1			
Task 2: Breakaway Couplings & Cast	Iron Bases	7/02	6/04	С				
Task 3: Investigate Luminaire & Pole	Vibration	7/02	12/05	С				
Task 4: Prepare Interim Reports		5/02	6/04	С				
Task 5: Investigate Stress Concentrat	ions in Handholes	1/04	12/05	ı	I	С		
Task 6: Propose New Pole & Base De	esigns	6/04	6/05	I	I	I		
Task 7: Recommend Changes to ILD0	OT Std Specs	6/04	12/05	I	I	С		
Task 8: Discuss new transformer base TX DOT and FL DOT		10/04	9/05	ı	I	I		
Task 9: Discuss and test brass breaka With TTI and other states	away couplings	12/04	6/06	I	I	I		
Task 10:		/	/					
telephone: (217) 782 – 0574 e-mail: Description of Research: Determine the and signal structures by measuring residesign, fabrication, welding and fit-up of investigate failures of aluminum, stainlibreakaway couplings, and the feasibilit low impact toughness and electrical has	sidual and live load stre of telescoping, flange a ess, and steel light pole by of fatigue-resistant ca	various light p sses origination and other joints s & luminaire	ng from s; s,	Keywo lumina alumin stainle sign st	ires; fa um; ca ss stee	atigue; ast iro el; sig	n;	
Technical Review Panel Names: Mark Seppelt Jim Sterr Jim Sullivan Mike Renner Jim Schoenherr	TRP Telephone: () - () - () - () - () - () - () - () - () -	TRP Email:		Meeting Dates:	9	Minu Avail	tes able?	
Short Title & Date of Reports Available	Bur	d User(s) and reau of Opera vironment						

· · · · · · · · · · · · · · · · · · ·	Today's Date: 11/4/05
Lighting, Sign and Signal Structure Problems (R07-1)	Function Code: IHR-R07-1

Progress to Date (Limit narrative to what fits on this page):

Sep 2003: A large number of tenon-top poles still under warranty failed during a windstorm in the Galesburg area, where peak winds were only 55-60 mph. Contract documents required poles to withstand 80 mph winds. Poles were subject to substantial deflections and vibrations, resulting in ruptures of poles, bases and breakaway couplings. A joint investigation of the causes was initiated by the Bureaus of Const, Design & Environment, Materials & Research, Bridges & Structures, Districts 2 & 4, and the Office of Chief Counsel. Areas of investigation include the design, materials and manufacturing techniques. Pole manufacturers Valmont and Union Metal maintain that the poles were designed in accordance with AASHTO standards. Preliminary calculations by BMPR indicate that the poles, per AASHTO equations, are become subject to critical vibrations at 35-45 mph, which were the predominant gust speeds during the windstorm. Prof. Nick Jones, of the University of Illinois Civil Engineering Dept., was also contacted to act as a consultant to the Department regarding further vibration investigations.

Dec 2003: A meeting was held with representatives of HAPCO, a leading manufacturer of aluminum light poles, and the Bureaus and Districts concerned with recent pole failures. HAPCO described the basis for the newest AASHTO specifications on pole design. Another meeting with the contractors, vendors and suppliers was conducted to resolve the need for immediate replacement of failed poles under warranty. Their final proposal for pole replacement is to be submitted in late Jan 04 for review by the Department.

Mar 2004: A theoretical analysis confirmed the field measurements of 4-5 g forces sustained by luminaires on the LeClaire Bridge. Trucks passing at 55 mph or more create a localized pulse of 8-10 ms duration, resulting in both deck and pole deflection. Using the approximation of deck and pole deflection angle through the rigid parapet, g-forces were correlated to be a direct function of truck weight, speed and luminaire height.

Jun 2004: A final draft report regarding the luminaire failures on the I-80 Le Claire Bridge was completed, and reviewed by various officials in the Bureaus of Materials & Physical Research, Design & Environment, and Bridges and Structures. The final report was revised, and included virtually all of the reviewer's comments. Final printed report scheduled for release to Districts 2 and 4 in August, 2004.

Sep 2004: Final report submitted to District 2 regarding the I-80 luminaire failures. Recommendations included: 5g fixture is a minimum; shorten poles to 27.5 ft high; use galvanized steel poles which have better damping capacity; consider use of shaded parapet lighting; coat the pavement decking with masonry coatings with higher reflectivity. Sources of high-g lighting were also explored. A pooled fund proposal was placed on the Internet to solicit assistance from other states with similar luminaire vibration problems.

Dec 2004: Reviewed proposal of manufacturer (sent from BDE) to changes of handhole geometry, including: full penetration welds, thicker casting, and grinding of weld profile. Would slightly increase fatigue category, but high stress concentration at hole in pole would still be excessive at high wind speeds.

Mar 2005: Reviewed proposal of University of Illinois Dept of Civil Engineering regarding cyclic testing of aluminum, steel and fiber composite 40 ft light poles to determine amplitude, frequency and damping effects.

June 2005: Extensive changes to Article 1069 of Illinois Standard Specifications were submitted to the Bureau of Design regarding materials and light pole & tower design. Deflection limits in high mast poles and hand hole stress concentrations were subject to in-depth analysis. Report of results expected in next guarter.

Sep 2005: Single piece lighting pole design, consisting of a telescoping cast base, with handhole, then welded to the tapered pole, was discussed with D&E Electrical Unit. Design has fewer sites for fatigue or overload from high winds. I-80 luminaire vibration study published. Awaiting report of vibration studies of aluminum, steel and fiberglass poles from the University of Illinois.

Project Title: Evaluation Of A Fiber Reinforced Polymer (Frp)			Today's Date: 10/17/2005					
Composite Bridge Deck Material. Ibrc # II98-08			Function Code: IHR-R07					
			FY 2006	5				
QPR Author Name: Tom Winkelman				Estimated Dates Ca			rear:	2005
Telephone: (217) 782 - 2940 % Proje	ect Completed: 65%			T	JAN	APR	JUL	ОСТ
Task Title		١	Start	Complete	MAR	JUN	SEP	DEC
Task 1: Literature search for FRP com	posite materials	1/	2000	12/2001	С	С	С	
Task 2: Innovative feature workplan p	reparation	3/	2000	10/2001	С	С	С	
Task 3: Observe bridge deck construc	tion	7/	2001	12/2001	С	С	С	
Task 4: FRP material testing		1/	2002	12/2006	ı	I	ı	
Task 5: Bridge deck instrumentation		3/	2003	8/2003	С	С	С	
Task 6: Construction report		4/	2002	9/2002	С	С	С	
Task 7: Performance evaluations		12	/2001	12/2006	ı	1	ı	
Task 8: Final report		10	/2006	6/2007				
Task 9:			/	/				
Task 10:			/	/				
Principal Investigator Name/Contact:	P. I. Organization Na	me/Ad	ldress:	Co-Inv	estigato	r Nam	e/Con	tact:
Tom Winkelman	Illinois DOT - BM & F	'R			,			
telephone: (217) 782 - 2940 e-mail:winkelmantj@dot.il.gov	126 East Ash Street Springfield IL 62704			telepho e-mail:	one: ()	-	
Description of Research: This research					Keywo			
field performance of a fiber reinforced	polymer (FRP) compo	site bri	bridge deck deck, fiber reinforced polymer composite,					
material.					polyma "DURA) ,
Literature searches on composite mate	erials and their related	materi	al and p	hvsical	DOIN	NOF AI	•	
properties. Observation of the constru								
completed bridge deck. Laboratory tes								
A construction report and final report w this experimental material.	rill be written to docum	ent the	e pertorn	nance of				
'	TDDT				B.4. (*			
Technical Review Panel Names:	TRP Telephone:	IRP	TRP Email: Meeting Minute Availa					tes able?
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Short Title & Date of Reports Available				Result(s) E		:	1	
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Instructions for each field appear at the bottom of the screen.

For questions, please contact the Research Coordinator at 217-557-6038.

Project Title: Evaluation Of A Fiber Reinforced Polymer (Frp) Composite Bridge	Today's Date: 10/17/2005
Deck	Function Code: IHR-R07

Progress to Date (Limit narrative to what fits on this page):

2003 1st Quarter

Color, gloss, and hardness tests were completed on the remaining material samples. Compression, tensile, and flexural strengths along with resin content and water absorption will be completed in the second quarter.

2003 2nd Quarter

Compression, tensile, and flexural strength testing was completed. Resin content and water absorption tests were also completed. Plans were started for the instrumentation of the bridge deck and girders with strain gauges.

2003 3rd Quarter

The bridge deck and select girders were instrumented with strain gauges. A static load test was performed and the strain levels recorded. It was determined that the deck and girders are acting as a composite unit.

2003 4th Quarter

An annual performance survey was completed in December. All material tests for this year were completed.

2004 1st Quarter

Color, gloss, and hardness tests were completed on the remaining material samples. Compression, tensile, and flexural strengths along with resin content and water absorption will be completed in the second quarter.

2004 2nd Quarter

Resin content and water absorption tests were completed. Compression, tensile, and flexural strength tests were delayed due to scheduling and availability of the laboratories.

2004 3rd Quarter

No activity.

2004 4th Quarter

An annual performance survey was completed in December, and the annual reporting form was submitted to the FHWA. All material tests for this year were completed.

2005 1st Quarter

Color, gloss, and hardness tests were completed on the remaining material samples. Compression, tensile, and flexural strengths along with resin content and water absorption will be completed in the second quarter.

2005 2nd Quarter

Resin content and water absorption tests were completed during this quarter.

2005 3rd Quarter

No activity.

Project Title: Experimental Features In A Pcc Pavement: Today's Date: 10/17/2005								
Fibrous Concrete, Tining, No-Seal Joints, And Alternative Do				Code: IH	R-R07			
Bars. Experimental Feature II 99-04			FY 2006	5			,	0005
QPR Author Name: Tom Winkelman Telephone: (217) 782 - 2940 % Proje	act Completed: 959/	_	Estimate	ed Dates	Cale	endar `	Year:	2005
Task Title	ect Completed, 65%	_	Start	Complete	JAN	APR	JUL	OCT
Task 1: Literature search for similar re	negarch	-	Start	Complete	MAR	JUN	SEP	DEC
			1/2000	10/2000	С	С	С	
Task 2: Observe construction practice	:S	-	7/2000	12/2000	С	С	С	
Task 3: Construction report		1	0/2000	4/2001	С	С	С	
Task 4: Field evaluation of project per	formance	-	7/2000	06/2005	ı	С	С	
Task 5: Final report		0	06/2005	12/2005			I	
Task 6:			/	/				
Task 7:			/	/				
Task 8:			/	1				
Task 9:			/	1				
Task 10:			/	/				
Principal Investigator Name/Contact: Tom Winkelman telephone: (217) 782 - 2940 e-mail:winkelmantj@dot.il.gov	P. I. Organization Na Illinois DOT - BM & F 126 East Ash Street Springfield IL 62704	PR	\ddress:	telepho	estigator Name/Contact: one: () -			
Description of Research: This research will involve the field evaluation of four different experimental features in a PCC pavement project. The concrete pavement will include polypropylene fibers for reinforcement, no-seal transverse pavement joints, uniform transverse tining, randomly spaced transverse tining, randomly spaced skewed tining, and some alternative materials for dowel bars. Literature searches on the various experimental features listed above. Observation of the construction process and regular field evaluations of the completed pavement. A construction report, interim report, and final report shall be written to monitor the performance of these features.						rs, s,		
Short Title & Date of Reports Available		Dates: 12/14/1999 / / / / / / / / / / / / / / / / /				Minu Avail No	tes able?	
Construction Report (1/1/2001)	Ne			procedure	s			

Instructions for each field appear at the bottom of the screen.

For questions, please contact the Research Coordinator at 217-557-6038.

Project Title: Experimental Features In A Pcc Pavement: Fibrous Concrete,	Today's Date: 10/17/2005
Tining, No-	Function Code: IHR-R07
Progress to Date (Limit narrative to what fits on this page):	
2003 1st Quarter No activity.	
2003 2nd Quarter The second annual distress survey was performed in June. No significant distress	ss was found.
2003 3rd Quarter No activity.	
2003 4 th Quarter No activity.	
2004 1 st Quarter No activity.	
2004 2 nd Quarter The third annual distress survey was performed in May. No significant distress w made to District 2 for a copy of the QC/QA report from the construction of this pro-	
2004 3 rd Quarter No activity.	
2004 4 th Quarter No activity.	
2005 1 st Quarter No activity.	
2005 2 nd Quarter The fourth annual distress survey was performed in May. No significant distress	was found.
2005 3 rd Quarter A draft of the final report was started during this quarter.	

Project Title: Hot Mix Asphalt Longitudinal Joint Sealants Today's Date: 10/17/2005								
, , , , , , ,		Function Code: IHR-R07						
		F`	Y 2006	3				
QPR Author Name: Tom Winkelman		Estimated Dates		Cale	2005			
, , ,	ect Completed: 40%				JAN	APR	JUL	OCT
Task Title		Sta	art	Complete	MAR	JUN	SEP	DEC
Task 1: Literature Search of Product U	se and Experience	5/20	003	6/2004	С	С	С	
Task 2: Project Construction		8/20	003	10/2003	С	С	С	
Task 3: Construction Report		1/20	004	6/2004	С	С	С	
Task 4: Project Evaluations		10/2	003	10/2008	ı	I	I	
Task 5: Interim Report		1/20	007	6/2007				
Task 6: Final Report		10/2	800	6/2009				
Task 7:		/		/				
Task 8:		/		/				
Task 9:	Task 9:			/				
Task 10:		/		/				
Principal Investigator Name/Contact: Tom Winkelman telephone: (217) 782 - 2940 e-mail:winkelmantj@dot.il.gov	P. I. Organization Nan Illinois DOT Bureau of Materials at 126 E. Ash Springfield	Laura Shanley and Research telephone: (217) 524 - 7269						
Description of Research: The goal of this research is to evaluate the performance of two longitudinal joint sealants for hot mix asphalt pavements. The two products under evaluation are "J-Band" from Heritage Research Group and "Quik-Seam" from Hendy Products, Inc. Documentation of the construction procedures and performance measures including density at the joint and permeability will be evaluated. Annual performance checks will be used to monitor the performance of the two materials. Keywords: Hot Mix Asphalt, Longitudinal Joints, Sealants, J-Band, Quik-Seam, Density, Permeability							nal	
Technical Review Panel Names: David Lippert Jim Trepanier Matt Mueller Laura Shanley Tom Winkelman	TRP Telephone: (217) 782 - 2631 (217) 782 - 9607 (217) 782 - 3479 (217) 524 - 7269 (217) 782 - 2940 () - (Minu Availa	
Short Title & Date of Reports Available	Enc	i User(s	s) and	Kesuit(s) E	xpected	:		

Instructions for each field appear at the bottom of the screen.

For questions, please contact the Research Coordinator at 217-557-6038.

Project Title: Hot Mix Asphalt Longitudinal Joint Sealants	Today's Date: 10/17/2005
	Function Code: IHR-R07

Progress to Date (Limit narrative to what fits on this page):

2003 2nd Quarter

Research has just been initiated. Project has been selected on IL Rt. 26 in Stephenson County.

2003 3rd Quarter

Three official projects have been selected and constructed as part of the research. The first project is located on Illinois Route 50 (Cicero Avenue) in District 1. The second project is located on Illinois Route 26 in District 2, and the third is located on Interstate 57 in District 1. All three projects were constructed during the third quarter. The first two projects incorporated both types of joint sealant, while the third project only used the J-Band material. All three projects were tested for field permeability at the joint, and were cored for laboratory testing.

2003 4th Quarter

A fourth project was constructed on Interstate 70 during the third quarter and added to the research. This project used only the J-Band material. Laboratory testing and some initial work on the construction report were also completed during this quarter.

2004 1st Quarter

Work on the construction report has continued. Field evaluations of the projects will be conducted this summer.

2004 2nd Quarter

A field evaluation of the project on IL Rt. 26 north of Freeport was completed in May. No significant comparison results were found at this project.

2004 3rd Quarter

Field evaluations were completed for the experimental projects constructed on Interstate 70 near Martinsville, Interstate 57 near Peotone, and Illinois Route 50 near Matteson. No significant comparison results were found on any of the projects. A construction report documenting all four experimental projects was completed.

2004 4th Quarter

No activity to report.

2005 1st Quarter

No activity.

2005 2nd Quarter

Field evaluations were completed for the experimental projects constructed on Illinois Route 26, Illinois Route 50, and Interstate 57. Some parallel centerline cracking was noted in the J-Band section of Illinois Route 26. No significant comparison results were found on the remaining projects.

2005 3rd Quarter

No activity to report.

Project Title: Engineering and Technical Investigations			Today's	Date: 11/4/	05			
Welded Notch Toughness Test (R09-1	<i>'</i>)			n Code: IHF	R-R09			
			FY 2006	5				
QPR Author Name: Christopher Hahir			Estimated Dates		Cale	ndar \	ear:	2005
Telephone: (217) 782- 0574 % Projection	ect Completed: 90%		Loumato	a Daloo	JAN	APR	JUL	ОСТ
Task Title			Start	Complete	MAR	JUN	SEP	DEC
Task 1: Apply welded notch test to high	h performance steels	3	1/01	6/02	С			
Task 2: Apply welded notch test to oth ferrous metals	ner steels and non-		6/02	12/05	ı	ı	ı	
Task 3: Write technical manual for fab researchers for use of test	ricators &		1/02	3/06	ı	ı	ı	
Task 4: Publish findings in ASM, AWS	technical journals		2/03	3/05	С			
Task 5: Propose test for inclusion into	ILDOT specs and		7/03	6/06	1	ı	ı	
AWS code Task 6:		-						
			/	/				
Task 7:			/	/				
Task 8:			/	/				
Task 9:			/	/				
Task 10:			/	/				
Principal Investigator Name/Contact: Christopher Hahin, PE telephone: (217) 782 – 0574 e-mail: P. I. Organization Name/Contact: IL DOT Bureau of Materials & Springfield, IL 62704				telepho e-mail:		r Nam	e/Con	tact:
Description of Research: The welded notch toughness test determines the actual toughness of a welded joint by joining two beveled base plates with a small land area (4 mm typical) of similar or dissimilar metals. When welded together in a rigid fixture, they form a natural, sharp notch. Welding conditions can be controlled to measure the effects of voltage, amperage, travel speed, electrodes, different welding processes or various combinations of base metals. Beveling 30 deg on each plate results in a 60° included angle, providing a CVN-style weld joint; or, if one plate has a 45° bevel and the other is square-cut, the toughness of the HAZ can be found. Test fixture is portable, and provides high shrinkage restraint for welded plates.				ughne veldme / V-no	ess; ents; tch;			
Technical Review Panel Names:			RP Email:		Meeting Dates:		Minu Avail	tes able?
Short Title & Date of Reports Available "As-Welded Notch Toughness Test for Weldments", <i>Welding Journal</i> , Vol 70, pp 47-54.; "Welded Notch Toughness <i>Advanced Materials & Processes</i> , Feb	Steel Bu No 2, Feb 91, An Testing",		Jser(s) and laus of Bridge				STM;	

Project Title: Engineering and Technical Investigations	Today's Date: 11/5/05
Welded Notch Toughness Test (R09-1)	Function Code: IHR-R09

Progress to Date (Limit narrative to what fits on this page):

Dec 2002: Welded notch toughness testing of Duracorr (ASTM A1010 stainless steel) and ER309L weldments at 30 kJ/in heat input with 60° V-grooves and 4 mm land area notches show a uniform ASTM E23 Charpy style V-notch toughness of 60 ± 3 ft-lbs in the temperature range of -10° F to $+70^{\circ}$ F. Weld metal impact was also 60 ft-lbs at 0° F, which is obtained by notching the machined, flat weld bead and impacting the natural notch side by the striker tup. This uniformity of CVN toughness at 60 ft-lbs in the range of -10° F to $+70^{\circ}$ F indicates that this weldment is still at the upper shelf of the sigmoidally-shaped energy absorption curve.

Mar 2003: The welded notch and HAZ notch toughness tests were included in Special Provisions specified for the IL83 & US 45 Bridge over the Wisconsin Central RR to determine the effects of substituting materials, or changing certain essential variables, on the toughness of weldments of ASTM A710 Grade B high performance steel. Essential variables described in Section 5 of the AWS D1.5 Bridge Welding Code include: (a) changes in filler metals; (b) sizes of electrodes or their classification; (c) changes in polarity, heat input or gas shielding [e.g., change from CO₂ to argon-oxygen cover gases], and (d) preheat temperatures.

June 2003: Work on this project delayed due to higher priority efforts in D-1 and D-8.

Sep 2003: Work on this project delayed due to higher priority efforts in D-1, D-2, D-4 and D-8.

Dec 2003: Work on this project delayed due to higher priority efforts for D-1, D-2, D-4, D-8 and the Bureau of Design & Environment.

Mar 2004: An abstract was forwarded to ASM International's Fabricated Structural Steel Symposium, to be presented in October 2004, outlining the use of the welded notch toughness in determining the toughness of weldments of A710 Grade B for use in general structural work.

Jun 2004: Abstract previously submitted was accepted by ASM International, and presentation of the topic was scheduled for delivery at the ASM International Materials Conference in Columbus, OH in October 2004. Work on an article regarding welding of ASTM A710 Grade B was started, intended for submission to the journal *Advanced Materials and Processes*.

Sep 2004: A technical paper was submitted and accepted for inclusion in the ASM International Conference on Fabricability of High Performance (HP) Steels in Columbus, OH, entitled "Welded Notch Toughness Testing of ASTM A710 Grade B HP Steel". The paper is scheduled to be published in the November issue of Advanced Materials and Processes.

Dec 2004: Publication delayed until Feb 2005 by ASM International. Sent graphic of cable-stay Mississippi Bridge in St. Louis to journal editor per her request; bridge to use HP steels.

Mar 2005: Article, "Welded-Notch Toughness Testing", authored by principal investigator, published in February, 2005 issue of *Advanced Materials & Processes*, pp-49-52, in the "Tech Spotlight" section.

June 2005: An invited presentation was given at the Univ of Illinois Civil Engineering Seminar Series regarding the use of the welded notch toughness in qualifying weldments for ASTM A710 Grade B high performance steel.

Sep 2005: Discussed with Bureau of Bridges & Structures inclusion of welded notch toughness test into Standard Specifications as a supplemental test to standard AWS tests.

Project Title: Engineering and Technical Investigations			Today's Date: 11/4/05					
Development of a Tough Alloy Structural Steel			Function Code: IHR-R16					
OPR Author Name: Christopher Hahin PE			FY 2006	6				
QPR Author Name: Christopher Hahir			Estimated Dates		Cale	ndar `	Year:	2005
, ,	ect Completed: 88%				JAN	APR	JUL	ОСТ
Task Title			Start	Complete	MAR	JUN	SEP	DEC
Task 1: Perform weldability studies			7/00	6/02	С			
Task 2: Investigate use in bridges, sign & signal structures; rebars			10/01	6/03	С			
Task 3: Propose new ASTM or AASH for use of alloy	TO specifications		1/02	9/04	С			
Task 4: Prepare tech data document f ASTM A710 Grade B	or applicability of		5/02	6/06	ı	I	I	
Task 5: Machinability studies of high p	erformance steels		9/03	12/05	ı	I	ı	
Task 6: Determine temperature range straightening for A710 Grade B	for heat		4/05	4/06	ı	С		
Task 7:			/	/				
Task 8:			/	1				
Task 9:			/	1				
Task 10:			/	1				
Principal Investigator Name/Contact: Christopher Hahin, PE telephone: (217) 782 – 0574 e-mail:	P. I. Organization Na IL DOT Bureau of Materials & Springfield, IL 62704	& Re		Co-Inve		r Nam)	e/Con -	tact:
Description of Research: Using an earlier high performance (HP) steel developed by Northwestern Univ. On behalf of FHWA and US Navy, its composition was modified by BMPR and ASTM Committee A01.02. This HP steel has 0.0309% C, with 1.3% Cu, 1.0% Ni, 0.7% Mn and 0.4% Si. Its toughness is typically 100 ft-lbs or more at sub-freezing temperatures. The alloy represents a major development in hot-rolled HP steels, and does not require quenching & tempering or other thermo-mechanical processing. Normalizing may be specified for very high toughness. The cost/ton is directly competitive with conventional weathering steel (ASTM A588). Application into various bridges and other structures requires further exploration.						;		
Technical Review Panel Names: Short Title & Date of Reports Available							Minu Avail	tes able?
Short Title & Date of Reports Available: "High Performance Copper-Precipitation Hardened Steel", Microalloyed Steels 2002, ASM Intl Materials Solutions Conference, 7-9 Oct 02, Columbus, OH End User(s) and Result(s) Expected: Bureaus of Bridges & Structures; ASTM; AASHTO								

Project Title: Development of a Tough Alloy Structural Steel	Today's Date: 11/4/05
	Function Code: IHR-R16

Progress to Date (Limit narrative to what fits on this page):

Sep 2003: Grinding studies of A709 Gr 70 HPS and A710 Grade B by Machining Research, Inc., indicate that finely ground surfaces can be obtained in high performance steels, which have less variability in the direction parallel to the grinding wheel than does conventional A36 structural steel. In the perpendicular direction, A36 shows a slightly more uniform surface compared to ground HP steels. The differences, however, are minor, where A36 has a mean surface roughness of 17.5 ± 6.5 microinches; A709 Gr 70 HPS, 27.2 ± 9.6 ; A710 GradeB, 18.5 ± 5.9 .

Dec 2003: Comparisons of the machinability of A36, A710 Grade B and A709 HPS 70W, using high speed steel and TiN coated end mills, is in progress at Machining Research, Inc. Interim report expected in Feb 04.

Mar 2004: Face milling studies of A710 and A709 high performance steels indicate a surprisingly superior finish with high performance steels vs. A36 when using a fly-cutter with carbide insert. Surfaces are equivalent to ground finishes. Roughness on A36 was expected compared its free-machining counterpart SAE 12L14 due to its greater number of laminated particles of carbide and ferrite (pearlite). Since both A709 and A710 have substantially lower carbon (0.08-0.10%C), it is thought that their more uniformly harder matrix makes the milled surface much smoother. In these steels, the fly cutter does not abruptly run into hard pearlite clusters, and then a softer ferrite, as in A36. For carbon steels with 0.20-0.40 %C, this results in a peak-and-valley cut. Also, the ductility of the chip in A36 also does not lend itself to an even surface cut. The results for A710 and A709 indicate that fly-cut milling virtually eliminates the need for grinding in most structural work; resulting in a significant cost savings.

Jun 2004: Machining Research has completed all the work on end milling of HP steels, including A710 Grade B, using high speed steel bits. Progress on end milling using carbide bits is proceeding, and a report is to be made available on end milling in July, 2004. Various standard and special drills are being acquired to complete the last phase of the experimental portion of this project.

Sep 2004: Machining Research provided a comprehensive report on the milling phase of the high performance (HP) steel machinability study. Compared to A36, A710 HP and A709 HP steels had better milled surfaces, and cutting them resulted in less wear on end mills, improving their life and cutting time. These improvements are attributed to the limited amount of iron carbide and more uniform distribution of hardness compared to conventional A36 structural steel.

Dec 2004: Progress is continuing on comparative studies of drilling of HP steels, based on twist and core drill wear. Estimated completion, late March or early April 2005.

Mar 2005: Industrial Steel of Gary, IN, selected as the fabricator for the IL-83 bridge over the CNRR. Inquiry as to whether heat straightening could be used to increase camber. Since no data is available as to effects of precipitation-hardening of this alloy on toughness, 700F was recommended as highest permissible temperature. Study to determine temperature effects contemplated. Principal investigator from Machining Research reports severe illness; no progress on drilling to date.

Jun 2005: Machining Research has acquired hollow point Hougen drills for high performance steel drilling study; principal investigator reports partial recovery from illness. Toughness tests conducted by Northwestern Univ indicate that heat straightening of A710 Grade B up to 1200F did not affect notch toughness, but will increase yield & tensile strength, and a small decrease in ductility.

Sep 2005: Drilling tests still in progress at Machining Research. Toughness tests at 70F at BMPR of A710 Grade B subjected to 1 hr of exposure at 900F, 1000F, and 1050F showed only an 8% loss of the asreceived average CVN toughness of 168 ft-lbs.

Project Title: Shrp Products Evaluation	Today's Date: 10/17/2005								
		ion Code: IHF	R-R19						
QPR Author Name: Tom Winkelman		FY 20	06	Calendar Year: 2005					
	ect Completed: 70%	Estima	ated Dates	JAN	APR	JUL			
Task Title	'	Start	Complete	MAR		SEP	OCT		
Task 1: Attend National and Local SH	RP/LTPP meetings	1/1990	12/2009	I	JUN	I	DEC		
Task 2: Maintenance of LTPP test sec	tions within Illinois	1/1990	12/2009	1	I	I			
Task 3: Performance testing of LTPP Illinois	test sections within	1/1990	12/2009	1	I	I			
Task 4:		/	/						
Task 5:		/	/						
Task 6:		/	/						
Task 7:		/	/						
Task 8:		/	/						
Task 9:		/	/						
Task 10:		/	/						
Principal Investigator Name/Contact: Tom Winkelman telephone: (217) 782 - 2940 e-mail:winkelmantj@dot.il.gov	P. I. Organization Na Illinois DOT - BM & I 126 East Ash Street Springfield IL 62704	PR	telepho		r Nam)	ie/Con -	tact:		
Description of Research: The objective of this study is to evaluate those Strategic Highway Research Program (SHRP) products that have been identified as having potential of being a benefit to the department. The primary benefit of this study will be the identification and implementation of those SHRP products that will be cost effective to the department resulting in cost-savings, increased service life, and/or safety improvements.									
Technical Review Panel Names: Eric E. Harm David L. Lippert Short Title & Date of Reports Available	TRP Telephone: (217) 782 - 7200 (217) 782 - 6732 (harmee@dot.il.gov Dates:				Minu Avail	tes able?		
Chert Thie & Bate of Reports Available	Pe M	erformance D anuals of Pra ew Procedure	ata ctice	.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	•				

Project Title: Shrp Products Evaluation And Ltpp Support	Today's Date: 10/17/2005
	Function Code: IHR-R19

Progress to Date (Limit narrative to what fits on this page):

2003 1st Quarter

The annual NCRSC meeting was held on March 28 in Springfield. Maintenance data sheets were completed for sections 170603, 170606, 170659, and 170662. Preliminary plans for the WIM scale at the SPS-6 site were reviewed and comments given to District 5.

2003 2nd Quarter

The North Central Regional Contractor was changed from ERES Consultants to Stantec Consulting in June. The paint markings have been continually updated. Two PCC cores from the SPS-6 site were taken and sent to the FHWA for CTE testing.

2003 3rd Quarter

A meeting with the new NCRC (Stantec) was held on September 3rd. The 5 SPS-6 sections that were dropped in 2001 will be added back into the program this winter. The SPS-6 WIM scale should proceed as scheduled. Testing and maintenance of the sections should continue as before.

2003 4th Quarter

Post-rehabilitation coring was completed at test section 175843 on Interstate 39 and at test sections 170602, 170605, 170661, 170660, and 170601 on Interstate 57. These sections were all reintroduced into the program for further evaluation. Laboratory work and the corresponding paper work was completed to reintroduce the sections.

2004 1st Quarter

Laboratory testing was completed for cores taken from Test Sections 175151, 179267, 175849, and 175423. Test results were reported to Stantec in February. Stantec performed a final round of testing for Test Section 175908 on Illinois Route 13 in District 9 as this section will be dropped from the program this summer.

2004 2nd Quarter

Traffic control was established for annual testing at 6 test section locations. Construction was started and completed for the new WIM Scale on Interstate 57 at the SPS-6 site in Pesotum.

2004 3rd Quarter

Traffic control was established for annual testing at 3 test section locations. The I-57 WIM scale was ground for smoothness, and the pavement profile was checked. The annual Illinois update meeting was held on August 27.

2004 4th Quarter

International Road Dynamics was selected as the contractor to install the I-57 WIM scale.

2005 1st Quarter

An on-site meeting was held with IRD to review the selected WIM installation site. Work has progressed on the necessary items needed to complete the installation. A letter was sent to each of the Districts with an LTPP site asking for future rehabilitation plans and asking them to update the BMPR with any maintenance activities to the sites. An LTPP project update presentation was made at the Pavement Engineers meeting.

2005 2nd Quarter

Work progressed on the requirements and scheduling of the WIM installation on Interstate 57 at Pesotum. A meeting was held with the RSC to coordinate the materials action plan for sampling of the SPS-6 site on Interstate 57. This sampling was postponed until summer 2006.

2005 3rd Quarter

The WIM installation and calibration was completed in late July through early September. Traffic control was coordinated for the RSC at the SPS-6 site as well as sites in District 4 and 2.

Project Title: Integral Abutment Bridges To			Today's Date: 11/4/05					
			n Code: IHF	R-R20				
ODD Author Names Chris Vallance 9.6	Ohain I India	FY 2000	6	I Cala		/	0005	
QPR Author Names: Chris Volkman & C Telephone: (217) 782-0574 % Project	ct Completed: 76%	Estimated Dates			ndar \			
Task Title	a completed. 7070	Start	Complete	JAN	APR	JUL	OCT	
Task 1: Attach gages on piles, decks, d	iaphragms			IVIAIX	JUN	SEP	DEC	
and girders		7/00	6/02	С				
Task 2: Collect strain gage & tilt sensor	data	7/01	12/02	С				
Task 3: Propose and investigate improvand details	red geometry	1/02	9/03	С				
Task 4: Prepare Interim Reports		5/02	3/06	I	I	I		
Task 5: Cyclic yielding of embedded sub	size piles	10/02	7/04	С				
Task 6: Recommend Changes to ILDOT	Design Specs	12/02	6/06	ı	I	I		
Task 7: Select candidate experimental t	oridge	7/05	11/05			I		
Task 8:		/	/					
Task 9:		/	/					
Task 10:		/	/					
Principal Investigator Name/Contact: Christopher Hahin, PE telephone: (217) 782 – 0574 e-mail: Description of Research: In an integral abutment bridge, thermal expansion and contraction is absorbed by the piles supporting the abutment instead of expansion joints. In this project, integral abutments are instrumented with strain gages installed on the piles of various bridges at locations throughout Illinois at 8 different depths to observe the stresses induced by expansion and contraction. Other gages were mounted in the deck, on girders, and at the interface between the abutment and abutment diaphram where gages are installed on the vertical reinforcement bars. Additional study will include improvement of present designs to decrease cyclic stresses sustained by pilings and abutment diaphragm. Technical Review Panel Names: Kevin Reichers David Greifzu P. I. Organization Name/Address: IL DOT Bureau of Materials & Research stelephone: () - e-mail: Keywords: integral abutments; strain gages installed gages; driven piles; thermal expansion; contraction contraction TRP Email: Meeting Dates: Available?								
Ralph Anderson Short Title & Date of Reports Available:		d User(s) and reaus of Bridg			<u> </u>			

Project Title: Integral Abutment Bridges	Today's Date: 11/4/05
	Function Code: IHR-R20

Progress to Date (Limit narrative to what fits on this page):

Sep 2002: Discussions with personnel from the Bureau of Bridges & Structures (BBS) indicated their desire to have the bridge approach slab connected to the abutment. Because of our concerns about contraction during cold weather, there should be an ability for the slab to remain connected, but provide expansion with lubricated dowels or other types of connectors. Pile behavior in various soils and their unpredictability have caused concern as to undetected cracking of pile caps, since they are not visible for inspection. Discussions were conducted about embedding small I-beams in concrete blocks of 8 cu ft, and cycling them to slightly beyond their yield strength. This would reveal how cracking spreads in the concrete. Further discussions were held with Kevin Reichers and Salah Khayyat of BBS regarding our proposals to separate the pile cap from the beam end cap with lubricated plates of austenitic stainless steel (AISI Types 304 or 316), permitting very substantial movements without creating any yielding phenomena in the pile cap.

Dec 2002: Preliminary outline developed for interim report. Construction and testing of small beam embedded in rigid concrete blocks delayed until Spring 2003.

Mar 2003: Work commenced on the interim report, summarizing the various characteristics of each site, outputs of strain gages at certain times of the year, and daily fluctuations. Test results indicate that behavior of the pile is dependent on the soil pressures of the subsoil horizons, and is not always a cantilever-shaped deformation with a point of fixity at a particular depth. In the Tennessee design, select backfill is used to obain a more uniform deformation, although they reported yielding at the pile end cap.

Jun 2003: An interim draft report summarizing previous work has been prepared, and is presently undergoing review and revision. Completed draft for final peer review scheduled for Sep 2003.

Sep 2003: Work on this project delayed due to higher priority efforts in D-1, D-2, D-4 and D-8.

Dec 2003: Work delayed due to transfer of associate investigator Volkman to D-8.

Mar 2004: Work delayed due to higher priority Departmental work.

Jun 2004: Work delayed due to higher priority Departmental work.

Oct 2004: Work delayed due to higher priority Departmental work. Proposed semi-integral design should be incorporated into an Innovative Bridge project in the near future, preferably in D-8 since the previous assistant investigator transferred there. This recommendation will be incorporated into the final report to provide continuity to carry out these concepts.

Dec 2004: Work delayed due to higher priority Departmental work.

Mar 2005: Work delayed due to higher priority Departmental work.

June 2005: Inquiry made to David Greifzu of the Bureau of Bridges as to whether an integral abutment bridge design could incorporate designs recommended in this study as an experimental feature.

Sep 2005: Work delayed due to higher priority Departmental work in D-1.

Project Title: Mechanistic-Empirical De	esign Implementati	ion &	& Today's Date: 10/6/05					
Monitoring For Flexible Pavements			Function Code: IHR-R28					
			Project	Number:				
QPR Author Name: Marshall R. Thom			Estimate	ed Dates	Fis	cal Ye	ear: 20	006
. , ,	Telephone: (217) 333 - 3930 % Project Completed: 25%			1	JUL	ОСТ	JAN	APR
Task Title			Start	Complete	SEP	DEC	MAR	JUN
Task 1: Provide technical support and IDOT concerning M-E flexible paveme			07/05	06/06	I			
Task 2:			/	/				
Task 3:			/	/				
Task 4:			/	/				
Task 5:			/	/				
Task 6:			/	/				
Task 7:			/	/				
Task 8:			/	/				
Task 9:			/	1				
Task 10:			/	/				
Principal Investigator Name/Contact: Marshall R. Thompson telephone: (217) 333 - 3930 e-mail:mrthomps@uiuc.edu	P. I. Organization Department of CI University of IL @	EE		telepho		r Nam) -	e/Cont	tact:
Description of Research: Mechanistic- design concepts and procedures were and IHR-527) and have been impleme variety of M-E design implementation a project is for University of Illinois staff t cooperate with IDOT in these activities	developed in prevented by IDOT. IDO and monitoring action continue to proving actions.	rious I OT co ivities	IHR Projects ontinues to subsectives. The objectives.	(IHR-510 pport a ve of this	Keywo Pavem Mecha Design	nents; inistic-		
Technical Review Panel Names: David Lippert	TRP Telephone (217) 782 - 263 (31	TRP Email: LippertDL@nt.de		Meeting Dates: / / / / / / / / / / / / / / / / / / /		Minut Availa	
Short Title & Date of Reports Available Letter memos/reports on as-needed/requested basis	:	All I	I User(s) and DOT Districts roved flexible	s /		:		

Instructions for each field appear at the bottom of the screen.

For questions, please contact the Research Coordinator at 217-782-3547

Project Title: M-E Design Implementation & Monitoring For Flexible Pavements	Today's Date: 10/06/05						
	Function Code: IHR-R28						
Progress to Date (Limit narrative to what fits on this page):							
* Project staff provided responses to questions/comments received from IDOT concerning flexible pavement analysis and design.							
* Thompson continued to interact with IDOT M&PR in developing/improving PCC specifications, construction procedures, M-E flexible pavement design concepts/pthickness design concepts.							
* Thompson is cooperating with IDOT in reviewing/modifying proposed Local Roaprocedures for full-depth AC and Conventional Flexible Pavements. Thompson of March -2005 BLR&S Section 37 (Pavement Design). Review comments will be for	continues to review the						
* Thompson provided engineering services/advice to IDOT concerning the D-9, I-Overlay project (Franklin - Williamson Counties).	57 Rubblization/HMA						
* Thompson has been requested to participate in developing/presenting a M-E Flo Seminar for IDOT M&PR Staff.	exible Pavement Design						
* Several critical inputs/policy decisions concerning M-E design of flexible pavements and Streets) have been identified. Thompson is helping to Amy Schutzbach is coordinating IDOT's efforts to consider these issues.							

Project Title: "Assessment Of The Seis	smic Vulnerability Of	Wall	Today's	Date: 10/30	0/2005				
Pier Supported Bridges On Emergency			Function Code: IHF						
Southern Illinois"			FY 2006	3					
QPR Author Name: Jim LaFave			Estimate	ed Dates	Cale	ndar \	Year:	2005	
. , ,	ect Completed: 97%		LStimate		JAN	APR	JUL	ОСТ	
Task Title			Start	Complete	MAR	JUN	SEP	DEC	
Task 1: Identify inventory characteristic selected southern Illinois bridges with v	wall-piers		7/2002	11/2002	С	С	С		
Task 2: Review literature on seismic re modeling of wall pier bridges		0	7/2002	01/2003	С	С	С		
Task 3: Develop analytical structural n wall pier bridges	nodels for selected	0	9/2002	10/2003	С	С	С		
Task 4: Nonlinear pushover analyses of for selected wall pier bridges	of analytical models	1	1/2002	11/2004	С	С	С		
Task 5: Develop suite of synthetic groubridge site of each selected wall pier by		0	3/2003	09/2003	С	С	С		
Task 6: Dynamic nonlinear analyses of for selected wall pier bridges		1.	2/2004	06/2005	I	С	С		
Task 7: Determine appropriate retrofit selected wall pier bridges			3/2005	06/2005	I	С	С		
Task 8: Adjust analytical models to accepte a nonlinear analyses for damage	determination	d 0	6/2005	08/2005	I	I	I		
Task 9: Liquefaction analysis of rando bridge sites and construction of liquefa	ction fragility curve		6/2005	08/2005		I	I		
Task 10: Prepare final project report, in relationships and abutment influences		0	8/2005	1/2006		I	I		
Principal Investigator Name/Contact: Jim LaFave telephone: (217) 333 - 8064 e-mail:jlafave@uiuc.edu	P. I. Organization N University of Illinois 205 N. Mathews Av Urbana, Illinois 618	Name/Address: Co-Inv is Neil Ha Ave. telepho e-mail:n			vestigator Name/Contact: lawkins lone: (217) 333 - 3815 lomhawkin@uiuc.edu Keywords: bridges,				
Description of Research: This study aims to identify the number and characteristics of bridges on priority emergency routes in southern Illinois that utilize wall type piers, and then to assess the seismic vulnerability of those wall pier bridges. Systematic assessments will be made of the damage to be expected for specific bridges, accounting for the existing structural details and characteristic earthquake ground motions for the bridge sites. If possible, cost-effective retrofit techniques will be developed and the likely reduction in damage will be predicted.			ype piers, ematic es, ground	wall pic assess liquefa	ers, se sment,	ismic retrof	it,		
Technical Review Panel Names: Tom Domagalski	TRP Telephone: (217) 785 - 2913 () - () - () - () - () - () - () -	dom		t.dot.state.il	Meeting Dates:		Minu Avail	tes able?	
Short Title & Date of Reports Available "Gen. Character. of Wall Pier Supp. Brdgs." & "Wall Pier Brdg. Model. Overvw." (9/4/03)				Result(s) E: Bridges & S		:			

Project Title: "Seismic Assessment Of Wall Pier Bridges In So	uthern Illinois" Today's Date: 10/30/2005
	Function Code: IHR-R36

Progress to Date (Limit narrative to what fits on this page):

General characteristics and average details have been determined for all 22 southern Illinois wall pier bridges in the updated random sample. This information has been summarized and discussed (with pertinent conclusions outlined) in an interim report that has been submitted to IDOT.

A literature review on the seismic response and retrofit of wall pier bridges and on appropriate modeling techniques for structural components ranging from the superstructure on down to the foundation has been conducted. Computational models for predicting the non-linear response of wall type piers, bearings, embankments, abutments, and pile foundations have been located. Similarly, methods for determining the potential for soil liquefaction due to dynamic loading have been found. A written summary of wall pier modeling methodologies has been produced and submitted as an interim report to IDOT.

Representative New Madrid Seismic Zone (NMSZ) bedrock acceleration records for St. Louis, Carbondale, and Memphis have been located. Shake2000 has been used to adjust the above-mentioned time histories to account for local site effects. A set of ground motions has been produced for use in the dynamic analyses.

A UIUC undergraduate student has completed reducing the soil boring information specific to each bridge site. He has determined pertinent soil characteristics from that information for use in assessing the potential local site susceptibility to liquefaction and for constructing nonlinear t-z, q-z and p-y curves for use in the beam on a nonlinear Winkler foundation (BNWF) pile models. These curves have been produced for each soil/pile type encountered in the random sample.

A set of fully three-dimensional finite element base-models has been constructed. From these, a total of 90 "pushover" analysis-models were produced, conceived in such a manner as to investigate the importance of several of the variations found in southern Illinois wall pier supported bridges, as determined during Task 1 of the project. Each of the 90 "pushover" analysis-models were subjected to two separate pushover analyses -- one in which the force was applied transverse to the span of the bridge and one where the force was applied parallel to the span of the bridge ("longitudinally"). Results from these pushover analyses indicate that, in general, southern Illinois wall pier supported highway bridges are susceptible to footing shear and bending failures, as well as some wall and abutment bearing failures, with footing shear failures representing the most important failure due to its early occurrence in the failure sequence, high likelihood of occurrence, and potentially brittle nature. A manuscript discussing the results of the pushover portion of this project has now been accepted for publication by the journal "Engineering Structures".

The dynamic analyses of the unmodified (without retrofits) bridge models have been completed. From the set of base-models mentioned above, a set of "dynamic" analysis-models was created. This set of "dynamic" models attempts to accurately represent the southern Illinois wall pier supported bridge population by incorporating models with characteristics chosen to reflect their distribution in the actual population. A total of 96 models were created. A detailed investigation of the results from these analyses is nearly complete. A preliminary inspection of those results indicates that, in general, wall pier supported bridges would be expected to perform well in all instances except for those involving bridges in the extreme southern portion of the state in a 2% probability of exceedance in 50 years event.

A paper presenting preliminary fragility curves already produced by this project for IDOT bridge 067-0021 (including liquefaction), as well as the methodology used to produce the curves, has been published in the proceedings of (and presented in poster format at) the 13th World Conference on Earthquake Engineering in Vancouver, British Columbia, Canada, and a follow-up conference paper on further fragility studies has been submitted for inclusion in the 8th National Conference on Earthquake Engineering. Furthermore, a web page briefly outlining the project goals and results (including links to all of the documentation produced for this project) can be found under "Research Related Links" at the following web address: (https://netfiles.uiuc.edu/bignell/www/).

Preparation of the final project report is currently underway; the expected completion date is approximately January 2006.

Project Title: Validation Of Extended Li	fe Pavement Desigi	n	Today's Date: 10/22/2005						
Concepts			Function Code: IHR-R39						
			Project Number:						
QPR Author Name: S.H. Carpenter			Estimate	24 Da	atoo	Fis	cal Ye	ar: 20	006
Telephone: (217) 333 - 4188 % Project Completed: 25%		Esimale	eu Da	ales	JUL	ОСТ	JAN	APR	
Task Title			Start	Co	mplete	SEP	DEC	MAR	JUN
Task 1: Laboratory Testing			07/2004	06	6/2005	I			
Task 2: Response Testing			07/2004	06	6/2005	С			
Task 3: Field Fatigue Testing			07/2004	09	9/2005	С			
Task 4: AC Overlay/Tack Coat Study			10/2004	05	5/2005	С			
Task 5: Artificial Neural Network (ANN) Back Calculation		07/2004	06	6/2007	ı			
Task 6:			/		/				
Task 7:			/		/				
Task 8:			/		/				
Task 9:			/		/				
Task 10:			/		/				
Principal Investigator Name/Contact: Samuel H. Carpenter telephone: (217) 333 - 4188 e-mail:scarpent@uiuc.edu Description of Research: This research will provide test data for dynamic and fatigue for current IDOT mixes in accordance with the AASHTO 2003 requirements for pavement design. The fatigue testing will validate fatigue algorithms and illustrate the existence and magnitude of a fatigue endural Constructed pavements will be tested for responses and fatigue behavion Neural Network technology will be investigated for use in interpreting FW provide a more rapid and accurate method for obtaining layer moduli value.				nodul data ce lim Artific data	nit.	nompsone: (21	on 7) 333 ≀uiuc.ed rds: E nduran dynam us, pav	- 3930 xtendice lim	ed it,
Technical Review Panel Names: Scott Lackey Jim Trepanier Richard Mauch Hal Wakefield Paul Niedernhofer LaDonna Rowden Amy Schutzbach D. Lippert Tom Winkelman Short Title & Date of Reports Available:		la trommon 66 ha ni rcc 38 so 22 lipp w	TRP Email: lackeysa@dot.il.gov trepanierjs@dot.il.gov mauchrc@dot.il.gov hal.Wakefield@fhwa.dot.gov niedernhoferpr@dot.il.gov rowdenlr@dot.il.gov schutzbacham@dot.il.gov lippertdl@dot.il.gov winkelmantj@dot.il.govj nd User(s) and Result(s) Export pavement design enging				2002 2003 2004 2004	Minut Availa Yes Yes Yes Yes	

Project Title: Validation Of Extended Life Pavement Design Concepts	Today's Date: 10/22/2005
	Function Code: IHR-R39

Progress to Date (Limit narrative to what fits on this page):

- Task 1. Laboratory Testing. Permanent Deformation testing was completed during this quarter, completing all laboratory testing. The analysis of data for final report preparation is underway and will be presented at the next TRP meeting planned for November 8, 2005.
- Task 2. Response Testing. No ATLAS response testing was done. FWD response testing was conducted during this quarter
- Task 3. Field Fatigue Testing. Over 43,000 load repetitions were applied to the 6 inch fatigue section. Fatigue cracking developed over the first 25 feet of the section. Crack maps and rut depth measurements have been taken during the testing. After repair to ATLAS, the section will be tested further to induce failure in the remaining length of the section.
- Task 4. Nothing done this quarter on this project
- Task 5. Artificial Neural Network (ANN) Back Calculation. There are 6 sub-tasks on this element.
 - 5a. Characteristics of Illinois Pavements. Completed
 - 5b. Generating (ILLI-PAVE Finite Element Solutions The initial runs are completed.
- 5c. Development of ANN Structural Analysis Models. The FWD field data, provided by IDOT for Full Depth Flexible Pavements (FDFP), nave been utilized for the developed ANN models.
- 5d. Validation of the ANN Models. Efforts are underway to further study and identify main factors believed to affect field validations. Currently, lime stabilized subgrade soils are being modeled. The development of ANN models for lime stabilized subgrades will also require new ILLI PAVE finite element program runs.
- 5e. Preparing a User-Friendly Toolbox (software). An ANN forward and backcalculation structural analysis toolbox has been prepared as a user-friendly software with a graphical user interface (GUI) based on Microsoft Visual Basic language to enable easy inputting of the FWD deflection data with pavement layer thicknesses and outputting of the ANN model predictions. The program is still in the developmental stage and currently being worked on to have a beta version for end user testing.
 - 5f. Final Report and Training/Implementation No Activity

PROGRESS REPORT FOR QUARTER ENDING JUNE 2005

Project Title: Traffic Operations Lab (To	ol)		Today's Date: 10/31/05					
·	,		Function Code: IHR					
			Project	Number:				
QPR Author Name: Rahim (Ray) Bene		0.4	Estimate	ed Dates	Fiscal Year: 2			006
Telephone: (217) 244 - 6288 % Proje	ct Completed: 15°	%			JUL	ОСТ	JAN	APR
Task Title			Start	Complete	SEP	DEC	MAR	JUN
Task 1: Task 1: Signal Coordination &		s:	7/05	7/06	ı			
Task 2: TOL Web site and Computer N	Network:		7/05	7/06	ı			
Task 3: Battery Back-up Systems testi	ng and evaluatior	าร:	7/04	9/05	С			
Task 4: Task 4. Statewide Meetings			7/05	7/06	ı			
Task 5: Task 5. Installation of Video De	etection systems:		4/05	7/05	С			
Task 6: Task 6. Data Collection Proced	dure		7/05	10/06	1			
Task 7: Task 7. Data Analysis			7/05	9/07	I			
Task 8: Task 8. Final report			7/06	10/07				
Task 9:			/	/				
Task 10:			/	/				
Prof. Rahim (Ray)Benekohal telephone: (217) 244 - 6288 e-mail:rbenekoh@uiuc.edu Description of Research: The TOL active evaluation of new traffic control devices research to recommend countermeasur and on providing the hands-on training as well as the students at the university evaluation of video detection systems.	U of I Urbana Champaign 205 N. Mathews Ave. Urbana, IL 61801 (USA) TOL activities are mainly focused on testing devices, on investigative and solution orientermeasures to problems faced in traffic opertraining to the department and municipal eniversity. The main focus of this year's residented in the second contraction of the s			ted ations, aployees arch is	_) - ords: v ion, loo ion, tra s;UPS	video op affic co	ntrol
continue.	F							
Technical Review Panel Names: Yogi Gautam Jim Schoenherr Jason Johnson Short Title & Date of Reports Available:	TRP Telephone () - (217) 782 - 345 (217) 782 - 345 (217) 557 - 207 () - () - () - () -	52 50 70	TRP Email: gautamyp@ schoenherrja@ johnsonjl@ ind User(s) and Result(s) Exercises		Meeting Dates: / / 7/8/20 9/1/20 / / / /	05 05	Minut Availa No No	
UPS Evaluation Reports		Eva Loo	User(s) and luation of UP p detectors, a o detection s	S, and	xpected	l .		

Project Title: Traffic Operations Lab	Today's Date: 10/31/05
	Function Code: IHR-R43

Progress to Date (Limit narrative to what fits on this page):

The scope of activities at TOL is broad and encompasses more than a specific research project. Some tasks listed on previous page are projects in the traditional sense and others are on going activities. The following summarizes the progress on each task.

Task 1: Signal Coordination and Timing (SCAT) Workshops:

Two SCAT workshops for the district and central office IDOT employees were conducted in Sept 2005 at TOL. Computer network connection to TOL was updated to accommodate easy software installation and network maintenance. Synchro software was installed on the server and computers were tested to make sure all working and ready for the classes.

Task 2: TOL Web site and Computer Network:

TOL network was connected with fiber optics to the main ATREL building to have high speed internet connection. All PCs were linked to the internet through the new server.

Task 3: Battery Back-up Systems (BBS) testing and evaluations:

This task was the main focus of work at the lab last year. The testing at high (50 and 70 degree C) and freezing temperatures for the UPS systems by Myers, Tech Power, Alpha Technologies and Dimensions Unlimited was completed. A report was approved and published in July 2005.

Task 4. Statewide Meetings

A statewide Highway Lighting and Traffic Signals meetings are held on regular basis twice every year. The next meeting is scheduled for November 16-18, 2005.

Task 5. Installation of Video Detection (VD) systems:

Three vendors provided their video detection systems for evaluation. A signal cabinet is installed on Route 45 to house the VD systems. The three cameras and 6 inductive loop detectors were installed. Computers and input/output devices to measure the performance of the VD systems were installed. The data collection equipment were tested and adjusted. A statewide Signal System Engineers meeting on the VD system installed was held on July 8th, 2005.

Task 6. Data Collection Procedure

Scenarios to collect data were decided in cooperation with IDOT staff. A variety of light, traffic, and weather conditions will be considered. An algorithm was developed to find errors in VD systems compared to loop detectors. The algorithm has been validated by viewing video images and the algorithm's output. A set of data was colleted and processed. The results were sent to the vendors so they can fine tune the VD setting, if needed. Vendors came and fine tuned their systems. Further modifications are being made to the algorithm. Data collection will begin in November 2005.

Task 7. Data Analysis

The collected data is being analyzed and the errors will be quantified. Four errors are tabulated: false detection, missed detection, stuck-on call, and dropped call. Contributions of light, weather, and traffic parameters on errors will be determined.

Task 8. Final report

Prepare a final report to include the finding of the study.

Project Title: Performance And Accept	ance Of Self-		Today's Date: 9/28/2005					
Consolidating Concrete			Function Code: IHR-R Project Number:					
QPR Author Name: D.A. Lange				Fis	scal Ye	ear: 20	006	
Telephone: (217) 333 - 4816 % Project Completed: 85%		%	Estimate	ed Dates	JUL	ОСТ	JAN	APR
Task Title			Start	Complete	SEP	DEC	MAR	JUN
Task 1: Literature Review			7/2003	1/2004				
Task 2: Selection of Candidate Mix De Material Sources	esigns Using Illinois	S	8/2003	4/2004				
Task 3: Evaluate Applications			8/2003	4/2005				
Task 4: Experimental Program I – Flov	w Characteristics		10/2003	4/2006	С			
Task 5: Experimental Program I – Seg	regation Study		10/2003	4/2006	С			
Task 6: Experimental Program II – Ea Performance	rly Age Mechanica	I	10/2003	4/2006	С			
Task 7: Experimental Program II – Lor Performance	ng Term Mechanica	al	10/2003	4/2006	С			
Task 8: Test Protocol and Acceptance	Criteria		10/2004	6/2006	С			
Task 9: Coordination Meetings			7/2003	7/2006	С			
Task 10: Final Report	6/2006 7/2006							
Principal Investigator Name/Contact: Prof. David Lange telephone: (217) 333 - 4816 e-mail:dlange@uiuc.edu	P. I. Organization University of Illino 2122 NCEL, MC- Urbana, IL 6180	ois 250	ne/Address:	Leslie S telepho	vestigator Name/Contact: Struble one: (217) 333 - 2544 struble@uiuc.edu			
Description of Research: IDOT has exfor use in precast/prestressed member cast in place construction. Coordination companies will be maintained through approved materials for potential mix defined hardened properties of SCC. Test acceptance criteria will be proposed. Eserves the central goal of defining succeptactices that can deliver acceptable members.	construction and point with Illinois precathis project. The sessigns that will be used methods and protestantership of IDO cessful SCC mixtures.	possik ast ind tudy v used f cocols T and	oly for future dustry and adwill use IDOT for evaluation will be evaluated UIUC experi	use in dmixture - of fresh lated and tise	Keywo perforr segreg shrinka	mance gation,	, flow,	
Technical Review Panel Names: Brian Pfeifer, Chair BMPR Mark Boushele FHWA James Krstulovich BMPR Ken Lang District 3 Kevin Riechers BB&S Steve Worsfold District 4 Short Title & Date of Reports Available SCC Prestressed Applications	TRP Telephone (217) 782 - 291 (217) 492 - 462 (217) 782 - 673 (815) 434 - 848 (217) 782 - 910 (309) 671 - 367 () - () -	2 19 19 19 19 19 19 19 1	Mark.Boushele@fhwa.dot.g ov krstulovichjm@nt.dot.state .il.us langkr@nt.dot.state.il.us			Meeting Minute Availal Availal No Yes Yes Yes 1/20/2004 No 1/19/2004 No No No No No No No No ected:		
4-14-05			I BMPR Il Report Ju	ne 2006				

Project Title: Performance And Acceptance Of Self Consolidating Concrete	Today's Date: 9/28/2005
	Function Code: IHR-R44

Progress to Date (Limit narrative to what fits on this page):

Project accomplishments to date include a review of the current literature and available test methods. Current trends in mix design have been evaluated and a database of over 150 concrete mixtures was compiled. Candidate control mixtures were selected that represent different strategies in SCC mixture proportioning. The mixtures include one SCC design suitable for PPC I-beams w/ VMA and a conventional I-beam mix design, as well as IDOT mixtures used in Peoria retaining wall projects.

Laboratory testing is in progress to characterize material behavior in both the fresh and hardened states. UIUC began by fabricating test equipment for the various SCC methods. Segregation test methods involving eddy current, falling weights, and image analysis have been used in the laboratory for validation. A draft standard test method was developed for evaluating static stability using hardened concrete cylinders. A segregation test probe has also been developed, which is a simple device to quickly measure segregation in the field. The segregation probe method was recently used study the effect of mineral filler type on the robustness of SCC mixes. Slag was found to be more robust than with class C fly ash. A small slump flow test was developed and good correlation with standard slump has been observed. A test for dynamic segregation is also under development to simulate long distance flow of SCC around reinforcement.

Early age creep and shrinkage measurements are completed for the candidate SCC mixtures. Autogenous shrinkage, thermal behavior, and internal relative humidity of SCC have been measured to assess the potential for early age cracking. A new experiment characterizes differential shrinkage stresses by measuring curling in an unrestrained beam and the relative humidity profile. A finite element model has been developed to characterize stress development at early age. The model is currently being validated using the differential shrinkage test. Future work will involve applications of this model to different scenarios in the laboratory and the field. Long term creep and shrinkage characterization continues. Elastic modulus tests are completed for all materials.

Laboratory measurements and computer modeling of differential shrinkage due to concrete segregation are complete. A layered finite element model was constructed to assess the impact of segregation on stress. Experimental characterization of material inputs (paste shrinkage, paste and aggregate modulus) for the SCC mixtures is complete. Differential shrinkage tests validated the model.

Formwork pressure measurements continue in the laboratory and in the field. Testing has shown that warmer concrete exhibits a faster drop in pressure than do mixes at colder temperatures. Additional testing is taking place to further quantify the affect of concrete temperature on formwork pressure over time. Work is underway on developing a less expensive field system with disposable sensors. Analysis of field data is progressing to further refine a numerical model of formwork pressure.

The project started in 2003 as a two-year project, but the success and further potential of the project has led us to continue working into 2005-6. The first two years of the project have seen significant progress and an active partnership with the Bureau of Materials and Physical Research at IDOT. Regular meetings have been held to provide updates on research progress.

The project is conducted by two 1/2-time research assistants under the direction of Prof. David Lange. These students are Matthew D'Ambrosia and Ben Birch. A third 1/2-time research assistant, Lin Shen, is studying fresh properties and segregation under the supervision of Prof. Leslie Struble.

Project Title: Concrete Distress Identification Today's Date: 09/18/2005							
	Function Code: IHR-R53						
	Project	Number: R5					
QPR Author Name: Qiang Li		Estimate	ed Dates	Fiscal Year: 2006			
	ect Completed: %			JUL	ОСТ	JAN	APR
Task Title	, 11	Start	Complete	SEP	DEC	MAR	JUN
Task 1: Measure F/T performance of a Valmeyer concrete		07/2005	10/2005				
Task 2: review test records on aggreg	ate	07/2005	09/2005				
Task 3: write final report on Valmeyer	project	07/2005	10/2005				
Task 4:		/	/				
Task 5:		/	/				
Task 6:		/	/				
Task 7:		/	/				
Task 8:		/	/				
Task 9:		/	/				
Task 10:	Task 10:						
Principal Investigator Name/Contact: Leslie J. Struble telephone: (217) 333 - 2544 e-mail:Istruble@uiuc.edu	Civil and Environmental Engineering, University of Illinois, 2129 Newmark, 205 N. Mathews, telephone: (e-mail:				r Nam) -	e/Cont	act:
Urbana IL, 61801 Description of Research: The research work is to identify the cause of concrete distress observed in relatively new pavement in Valmeyer IL. Keywords: concrete, distress, aggregate							
Technical Review Panel Names: Brian Pfeiffer Short Title & Date of Reports Available	TRP Telephone: TRP Email: Meeting Dates: () - / / () - <td< td=""><td></td><td>Minut Availa</td><td></td></td<>					Minut Availa	
Short Title & Date of Reports Available	e: End	o User(s) and	kesuit(s) Ex	pected	I .		

Instructions for each field appear at the bottom of the screen. For questions, please contact the Research Coordinator at 217-782-3547

Project Title: Concrete Distress Identification	Today's Date: 09/18/2005					
	Function Code: IHR-R53					
Progress to Date (Limit narrative to what fits on this page):						
To identify the cause of distress observed for Valmeyer samples, the following tests are underway or completed: (1) freeze/thaw (F/T) tests on selected aggregates with microstructural examination of resulting concrete to determine the microstructural features associated with aggregate F/T deterioration, (2) petrographic examination of Valmeyer samples, (3) XRD examination of Valmeyer samples. The F/T experiments are still under way and we will incorporate the results later in the final report. We have completed the petrographic examination and XRD analysis of the Valmeyer samples. The combinated results indicate that the deterioration is due to alkali-carbonate reaction (ACR). More detailed understanding of the ACR mechanism for Valmeyer samples may need further investigation.						

Project Title: Illinois Center For Transportation (Ict)/ Deck			Today's Date: 10/31/2005						
Beams			Function Code: IHR-R54 Project Number:						
QPR Author Name: Dan Kuchma					cal Ye	'ear: 2006			
Telephone: (217) 333 - 1571 % Proje	ect Completed: 0%	-	Estimate	ed Dates	JUL	ОСТ	JAN	APR	
Task Title	·	- ;	Start	Complete		DEC	MAR	JUN	
Task 1: Survey of Current State Practi	ice	07	7/2005	11/2005	C	DEC	IVIAIX	3011	
Trad O. O. a. a. (Prosting in Other Ot	-1	- 07	72003	11/2003	1				
Task 2: Survey of Practice in Other St		09	9/2005	12/2005	I				
Task 3: Review of Bases for Guideline	es .	10	0/2005	03/2006	I				
Task 4: Design of Research Program		10	0/2005	06/2006	I				
Task 5: Conduct Experimental Resear	·ch	12	2/2005	03/2007					
Task 6: Analysis and Summary of Tes	t Results	05	5/2006	06/2007					
Task 7: Produce IDOT Guidelines		04	1/2007	09/2007					
Task 8: Production of Final Report		07	7/2007	12/2007					
Task 9:			/	/					
Task 10:			/	/					
Principal Investigator Name/Contact: Dan Kuchma telephone: (217) 333 - 1571 e-mail:kuchma@uiuc.edu P. I. Organization Nam CEE Department, UIU 205 N. Mathews Ave, Urbana, IL 61801			JC Chris Hart						
Description of Research: Lifting loops for bridge decks typically consist of one or more 7-wire prestressing strands that have been bend into loops. Current national codes and handbooks do not provide guidance for the design of lifting looks for shallow members and consequently individual states and producers are using a variety of different methods. This has led to problems in the field including failure of loops and this poses a significant safety hazard. To address this concern, current practices are being reviewed and a range of lifting loop arrangements are being tested in order to develop a standard practice for the State of Illinois with potential national application									
Technical Review Panel Names: Brian Pfeifer Kevin Reichers Short Title & Date of Penerts Available	TRP Telephone: (217) 782 - 2912 (217) 782 - 9109 () - () - () - () - () -	pfeife REIC	P Email: rba@dot.il. HERSKL@	dot.il.gov	Meeting Dates: 09/13/3	2005	Minut Availa Later	able?	
Short Title & Date of Reports Available Preliminary Test Plan 10/31/05			er(s) and and Appr	Result(s) E oval	xpected				

Instructions for each field appear at the bottom of the screen. For questions, please contact the Research Coordinator at 217-782-3547

Project Title: Illinois Center For Transportation (Ict)/ Deck Beams	Today's Date: 10/31/2005
	Function Code: IHR-R54

Progress to Date (Limit narrative to what fits on this page):

Task 1: Survey of Current State Practice

Section 2 of the IDOT Prestressed Deck Beams Manual was reviewed to gather information controlling the design and placement of lifting loops. This included geometric and reinforcement details for 11 and 17 inch deep deck beams.

Using contact information provided by Brian Pfeifer, a survey was conducted of the current lifting loop practices of 5 producers. These included Egyptian Concrete (Gerry Broom), Prestressed Engineering Corporation (Dave Burkitt), County Materials (Mike Johnson), Iowa Prestress Company (Jeff Moehle), and St. Louis Prestress (Jim Kovarik). The 10 part survey was completed by the first three of these producers while information is still being collected from the remaining two. The results to date of the survey have been synthesized and used in conjunction with IDOT specified lifting loop configurations to select variables for the proposed first phase of the experimental research program. These included the number of strands, size and use of piping, shape of lifting loops, and diameter of lifting pin.

Task 2: Survey of Practice in Other States

At this time, only practices of the producers listed above have been reviewed. A broader survey will be conducted in the second quarter of this project.

Task 3: Review of Bases for Guidelines

The basis for the guidelines provided in the PCI Design Handbook is being reviewed.

Task 4: Design of Research Program

The experimental research program is proposed to be conducted in two phases. Phase I will consist of a preliminary testing program in which a broad range of lifting loop arrangements and connections will be investigated. The goal of this first series of tests is to identify problems in current practice and promising features of a standard. The second phase of the experimental research will be aimed at assessing the specific requirements and limits of potential standard practice(s).

A draft plan has been developed for the preliminary testing program and this plan is available for review by the IDOT technical review panel. A total of 16 tests are proposed, one test in each corner of a 3' x 8' foot solid concrete slab. Two of the slabs will be 11 inches deep and two will be 17 inches deep. Variables in the test include the number of 7-wire strands (1 or 2), the shape of the loops (parallel or tied), the use of a pipe (none, 1/8" pipe, thinner electrical conduit), and the diameter of the lifting pin (hook, 2" diameter pin). Each slab will contain the minimum number of strands required for the associated depth of deck slab and the standard specified level of transverse and end reinforcement. In all tests, the lifting angle is proposed to be 45 degrees.

The test setup is proposed to consist of a central jack that rests on top of the deck slab at midspan and presses upwards on a 7 wire strand that is connected at one end to a test loop and on the other end to an over designed anchor at the far end of the slab. This is a simple self-equilibrating test setup that will produce lifting forces in end regions that well represent the forces that are applied in practice. It is proposed that the slabs will be cast and tested in the Newmark structural engineering laboratory.

Task 5: Conduct Experimental Research

The testing plan will commence after approval of a preliminary testing plan by the IDOT technical review panel. It is anticipated that fabrication will begin before the end of the calendar year with testing to proceed in January of 2006.

Project Title: Tack Coat Optimization For Overlays			Today's Date: 10/15/2005						
Function Code: IH			R-R55						
			Project	Number:					
QPR Author Name: S. H. Carpenter	t O = === = t = = = 050	,	Estimate	ed Dates	FIS	scal Ye	ear: 20)06	
• • •	t Completed: 25%	6	<u> </u>		JUL	OCT	JAN	APR	
Task Title			Start	Complete	SEP	DEC	MAR	JUN	
Task 1: Establish Literature			07/2005	12/2005		I			
Task 2: Interface Simulation			04/2006	09/2007		I			
Task 3: Laboratory Evaluation			04/2006	03/2007		ı			
Task 4: Modify ATLAS			01/2006	12/2006					
Task 5: Overlay Construction			04/2007	06/2007					
Task 6: Conduct Field Performance Tes	sting		04/2007	12/2007					
Task 7: Data Analysis			07/2006	03/2008					
Task 8: Interim and Final Reports			06/2006	05/2008					
Task 9:			/	/					
Task 10:			/	/					
	P. I. Organization University of Illino		Co-Investigator Name/ Samuel H. Carpenter telephone: (217) 333 - e-mail:scarpent@uiuc.edu			r - 4188			
Description of Research: Perform a coordinated lab, computer simulation, and accelerated full scale testing to optimize tack coat type and application rate on PCC having different surface textures. Effect of HMA mix design will also be investigated Keywords: Tack Coat, Interface, Overlay						oat,			
Technical Review Panel Names: Tom Winkelman Amy Schutzbach Dave Lippert Jim Trepanier Charles Weinrank Imad Al-Qadi Sam Carpenter	TRP Telephone (217) 782 - 294((217) 785 - 488((217) 782 - 263((217) 782 - 960((217) 782 - 057((217) 265 - 042((217) 333 - 4186(0 8 1 7 0 7	TRP Email: winkelmantj@dot.il.gov schutzbacham@dot,il.gov lippertdl@dotlil.gov trepanierjs@dot.il.gov wienrankcj@dot.il.gov alqadi@uiuc.edu scarpent@uiuc.edu		Meeting Dates: 08/30/2005 / / / / / / / / / /		Minut Availi Yes	tes able?	
Short Title & Date of Reports Available:		End User(s) and Result(s) Expected: Evaluation of tack coat types and application rates and PCC surface effects				•			

Instructions for each field appear at the bottom of the screen. For questions, please contact the Research Coordinator at 217-782-3547

Project Title: Tack Coat Optimization For Overlays	Today's Date: 10/15/2006					
	Function Code: IHR-R55					
Progress to Date (Limit narrative to what fits on this page):						
Task 1. Literature collection activities have proceeded.						
Task 2. Initial familiarity with computer interface simulation has begun.						
Task 3. A test matrix for the full scale testing has been prepared and included in lab testing matrix will include different tack coat rate application rates to optimize						
Task 4. Documentation regarding heaters and controls used on other devices ha	s begun to be collected.					
Remaining tasks are due to begin at a later date.						

PROGRESS REPORT FOR QUARTER ENDING SEPT 2005

Project Title: Speed Photo Enforcement			Today's Date: 10/31/05						
, .			Function Code: IHR-R56 Project Number:						
			Project						
QPR Author Name: Rahim (Ray) Bene			Estimate	ed Dates	Fis	cal Ye	ear: 20)06	
Telephone: (217) 244 - 6288 % Proje	ct Completed: 5%)			JUL	OCT	JAN	APR	
Task Title			Start	Complete	SEP	DEC	MAR	JUN	
Task 1: Task 1- Literature Review			7/05	10/05	ı				
Task 2: Task 2- Select WZ and Collect	Field Data		8/05	9/06	1				
Task 3: Task 3- Analyze Dist 7 WZ da	ta		9/05	2/06	ı				
Task 4: Task 4- Effects of Police and " Sign on Speed	YOUR SPEED IS'	,	3/06	10/06					
Task 5: Task 5- Effects of SPE on Spe Variation	ed and Speed		3/06	10/06					
Task 6: Task 6- Spatial effects of SPE	on Speed in WZ		3/06	10/06					
Task 7: Task 7- Temporal effects of SF	PE on Speed in W	Z	3/06	10/06					
Task 8: Task 8- Speeding tickets and 0	Court Decisions		2/06	4/07					
Task 9: Task 9- Prepare Reports	Task 9: Task 9- Prepare Reports		1/07	6/07					
Task 10:	Task 10:		/	/					
Principal Investigator Name/Contact: Prof. Rahim (Ray)Benekohal telephone: (217) 244 - 6288 e-mail:rbenekoh@uiuc.edu P. I. Organization Name/Address: U of I Urbana Champaign 205 N. Mathews Ave. Urbana, IL 61801 (USA) Co-Investigator Name/Contact: n/a telephone: () - e-mail: Description of Research: This study will evaluate the effects of using speed photo Keywords: work zo					one				
enforcement (SPE) systems on traffic flow characteristics and safety in work zones (WZ). The overall goal is to determine the effectiveness of SPE in work zones using criteria such as: speed, speeding tickets issued and fraction upheld as valid in courts. The net effects of SPE above and beyond the "typical" traffic control procedure IDOT uses in WZ will be determined. Effects of police presence, "YOUR SPEED IS" sign, and SPE van in work zone alone or in combination will be studied.					e				
Technical Review Panel Names: Dennis Huckaba Matthew Mueller Mike Staggs Sharon Haasis John Benda Priscilla Tobias Short Title & Date of Reports Available:	(217) 782 - 8606 (217) 558 - 1793 (217) 492 - 4630 (217) 782 - 0551 (630) 241 - 6800 (217) 782 - 3568 () -		TRP Email: HUCKABADA@dot.il.gov MUELLERMW@dot.il.gov Mike.staggs@fhwa.gov HaasisSL@dot.il.gov jbenda@getipass.com tobiaspa@dot.il.gov		Meeting Dates: 10/2/09 / / / / / / / / / / / / / / / / / /	5	Minu Avail No		
Short Title & Date of Reports Available:		effec	User(s) and ctiveness of percement in w	hoto speed					

Instructions for each field appear at the bottom of the screen. For questions, please contact the Research Coordinator at 217-782-3547

Project Title: Speed Photo Enforcement	Today's Date: 10/31/05
	Function Code: IHR-R56

Progress to Date (Limit narrative to what fits on this page):

This study had planned to collect data in summer/fall of 2005 assuming that the speed photo enforcement vans would be ready for deployment in July 2005. The delivery was delayed and data collection plan had to be postponed. It is anticipated that the van will be delivered in December 2005 and the data collection will be the construction season for 2006. Preparations for data collection and analysis have continued.

Task 1- Literature Review-

Review the literature on photo enforcement, speed and speeding in work zones.

Task 2- Select WZ and Collect Field Data

Select two work zones for data collection. It is anticipated to collect data for seven different work zone conditions. Speeds will be measured at two locations within work zone to determine the spatial effects of SPE.

Task 3- Analyze Dist 7 WZ data

Data from IDOT District 7 where they used "YOUR SPEED IS" trailer will be analyzed to find the effectives of the signs and to help in setting up data collection for this study.

Task 4- Effects of Police and "YOUR SPEED IS" Sign on Speed

The speed reduction effects of police presence and "YOUR SPEED IS" sign will be determined in order to accurately isolate the effectiveness of SPE. Data will be collected when police presence or the sign is used individually and at the same time.

Task 5- Effects of SPE on Speed and Speed Variation

Analyze the data on speed and speed variation/uniformity to determine the effects of SPE on speed in WZ. All seven WZ conditions will be studied to determine the net effects of the SPE system. Multiple comparisons will be made among the seven cases.

Task 6- Spatial effects of SPE on Speed in WZ

Near the photo enforcement van drivers may reduce their speeds, but passing it they may increase their speeds. The effects of the system on speed at a point 1-3 miles downstream from the equipped van will be determined (spatial effect).

Task 7- Temporal effects of SPE on Speed in WZ

When police is present in WZ drivers often slow down, but when police leaves the WZ the speed often increases. This phenomenon may happen with SPE. We will collect data after the van is taken out of a WZ to determine the temporal effects of SPE.

Task 8- Speeding tickets and Court Decisions

Determine the number of speeding tickets issued at those two sites and trace a sample of those tickets to estimate the fraction of tickets that is upheld as valid at courts.

Task 9- Prepare Reports

Prepare a final report on study findings and seek its approval from the TRP. Prepare interim and quarterly progress reports.

Project Title: Evaluation And Implementation Of Improved			Today's Date: 10/11/2005						
CRCP And JPCP Design Methods For Illinois		Function Code: IHR-R57 Project Number:							
ODD A than Name - December 15 ff or			Project	Fiscal Year: 200					
QPR Author Name: Roesler, Jeffery	at Camplatadı 70/		Estimate	ed Dates	FIS	scal Ye	ear: 20)06 	
Telephone: (217) 265 - 0218	ct Completed. 7%)	<u> </u>		JUL	OCT	JAN	APR	
Task Title			Start	Complete	SEP	DEC	MAR	JUN	
Task 1: Evaluation of DG2002 for Con-			07/2005	06/2006	ı				
Task 2: Laboratory Characterization of	Material Inputs		01/2006	06/2007					
Task 3: Traffic Characterization			10/2005	10/2006					
Task 4: Field Survey Review			10/2005	06/2007					
Task 5: Calibration and Validation of D	esign Methodolog	Jy	01/2007	06/2008					
Task 6: CRCP Model Refinements			10/2006	01/2008					
Task 7: Built-in Curl Characterization			10/2006	06/2006					
Task 8: Climatic Zone Study	ask 8: Climatic Zone Study		01/2006	06/2006					
Task 9: Special Case Studies for JPCP			01/2006	06/2006					
Task 10:			/	/					
Principal Investigator Name/Contact: Jeffery Roesler telephone: (217) 265 - 0218 e-mail:jroesler@uiuc.edu Description of Research: With the rece Pavement Design Guide (DG2002), ma against their existing design methods. I concrete pavement (JPCP) design base not have a M-F based continuously reir	Dis MC-2 1 Mechalluating an exples. H	anistic-Empir og its applicab kisting jointed However, IDC	telepho e-mail: ical (M-E) oility plain oT does	Keywork pavem concresions JPCP,) - ords: 0 nent de	Concreesign,	te		
not have a M-E based continuously reinforced concrete pavement (CRCP) design procedure. The objectives of the study are to refine the JPCP design method based on new findings from the past 15 years and to develop and implement a CRCP design process that IDOT can use for routine design.									
Technical Review Panel Names: Amy Schutzbach (Chair) David Lippert Tom Winkelman LaDonna Rowden Chuck Wienrank Paul Niedernhofer Hal Wakefield	TRP Telephone (217) 785 - 488 (217) 782 - 673 (217) 782 - 294 (217) 782 - 858 (217) 782 - 057 (217) 524 - 165 (217) 492 - 464	38 32 40 32 70 51	TRP Email: schutzbacham@ lippertdl@dot.il.g winkelmantj@do rowdenlr@dot.il. wienrankcj@dot niedernhoferpr@ hal.Wakefield@	.gov 09/13/20 lot.il.gov / / l.gov / / vt.il.gov / / @ dot.il.gov / /		2005	Minut Avail Yes		
Short Title & Date of Reports Available: End User(s) and Result(s) Expected: IDOT BMPR and Districts New CRCP Design Guide Improved JPCP Design Guide									

Instructions for each field appear at the bottom of the screen.
For questions, please contact the Research Coordinator at 217-782-3547

Project Title: Evaluation And Implementation Of Improved CRCP And JPCP	Today's Date: 10/11/2005					
Design Methods	Function Code: IHR-R57					
Progress to Date (Limit narrative to what fits on this page):						
A work plan for this project was initially proposed in the summer of 2005. A meeting with the TRP on September 13, 2005 presented the Pl's initial work plan and ideas for the project. Based on the TRP's comments, a revised work plan was completed and submitted to IDOT that included detailed tasks for CRCP and JPCP work and information needed from IDOT to complement the UIUC work.						
In this quarter, a detailed review of the DG2002 method for CRCP design was the primary activity. It was decided by the PI that a computer program (FORTRAN) implementing the DG2002 CRCP published algorithms would be completed. This action will allow better understanding of the components of the DG2002 for CRCP and what models and inputs need modification for use by IDOT.						
A preliminary assessment of IDOT's M-E Design Guide for JPCP was completed included in the NCHRP 1-37A DG2002 and the RadiCAL program developed for main features in these new design methods are consideration of load spectra, but concrete material property inputs, and several additional cracking modes besides transverse fatigue cracking.	the state of California. The ilt-in curling, more detailed					
FWD testing and field distress survey have been setup for US-50 and US-20 test surveys will be completed in the 4 th quarter of 2005.	sections. The testing and					

Project Title: Cost-Effectiveness And Performance Of Overlay			•							
Systems In Illinois			Function Code: IHR-R58 Project Number:							
QPR Author Name: Imad Al-Qadi/ Bill I	Buttlar	T				Fiscal Year: 2006				
	ct Completed: 25%	6	Estimate	ed Dates						
Task Title			Start	Complete	JUL	OCT	JAN	APR		
Task 1: Survey Districts				-	SEP	DEC	MAR	JUN		
			07/2005	12/2005	I					
Task 2: Site Visits and Performance Da	ata Gathering		07/2005	06/2008	I					
Task 3: Forensic Investigation			04/2006	06/2008						
Task 4: Laboratory Testing			07/2006	1/2008						
Task 5: Pavement Analysis			01/2006	03/2008						
Task 6: Demonstration Projects			01/2006	10/2007						
Task 7: LCCA			04/2007	12/2007						
Task 8: Preliminary Usage Guide			07/2007	06/2008	ı					
Task 9: Project Deliverables			04/2007	06/2008						
Task 10:			/	/						
Principal Investigator Name/Contact: William G. Buttlar telephone: (217) 333 - 5966 e-mail:buttlar@uiuc.edu P. I. Organization Nar University of Illinois			me/Address: Co-Investigator Name/Co Imad L. Al-Qadi telephone: (217) 265 - 04 e-mail:alqadi@uiuc.edu							
Description of Research: Evaluate the cost-effectiveness of traditional overlay systems used in Illinois and to evaluate recent reflective crack control strategies through laboratory, field demonstration projects, and LCCA. A preliminary guide to assist the pavement engineer in the selection of rehabilitation techniques to control reflective cracking will be developed. Keywords: Reflective Cracking, Crack Control, Interface, Overlay, Asphalt, LCCA, Life-cycle or rehabilitation					ack rface, halt, sycle c					
Technical Review Panel Names: Joe Vespa Amy Schutzbach Dave Lippert Jim Trepanier Patty Broers	TRP Telephone (217) - (217) 785 - 4886 (217) 782 - 673 (217) 782 - 960 (217) 782 - 354 () - () - () -	8 2 7	Γ RP Email:		Meeting Dates: 08/30/2		Minut Availa Yes			
Short Title & Date of Reports Available:		End User(s) and Result(s) Expected: Field demonstration project Overlay life cycle cost analysis Preliminary user guide								

Instructions for each field appear at the bottom of the screen.

For questions, please contact the Research Coordinator at 217-782-3547

Project Title: Cost-Effectiveness And Performance Of Overlay Systems In	Today's Date: 10/15/2006					
Illinois	Function Code: IHR-R58					
Progress to Date (Limit narrative to what fits on this page):						
Task 1. District Survey: A survey is under development. As a starting point, we are modifying the surveys which were successfully employed in the ITRC IA-H1 project.						
Task 2: Site visits and Pref. Data: A site visit was made to I-80 in D3 last month upon the request of Ken Lang. Others are in planning.						

Project Title: Effectiveness Of Sealers And Laminates For			Today's Date: 10/17/2005							
Concrete Bridge Decks.			Function Code: IHR-R07							
			FY 2006	<u> </u>		_				
QPR Author Name: Kelly Morse / Tom Winkelman			Estimate	ed Dates	Cale	ndar \	rear:	2005		
Telephone: (217) 782 - 7218 % Project Completed: 50%		%	Edimated Bates		JAN	APR	JUL	ОСТ		
Task Title			Start	Complete	MAR	JUN	SEP	DEC		
Task 1: Literature Search of Previous	Research		3/2002	3/2004	С	С	С			
Task 2: Survey of Other States Experie	ence and Procedur	res	3/2003	3/2004	С	С	С			
Task 3: Collect Data from Experimental Features (IL02-01)		1)	6/2002	6/2007	1	I	I			
Task 4: Evaluate Collected Data (IL02	-01)		6/2002	8/2007	ı	ı	I			
Task 5: Evaluate Chloride Content Ver	sus Corrosion Rat	ie	6/2007	8/2007						
Task 6: Develop Product List of Accep	ted Sealers		8/2007	8/2007						
Task 7: Develop List of Applicable Bridges			8/2007	8/2007						
Task 8: Develop Tests for Sealer Performance and Approval			3/2002	7/2007	I	ı	I			
Task 9: Write Report of Findings			9/2007	12/2007						
Task 10: Develop or Change Policy			9/2007	12/2007						
Principal Investigator Name/Contact: Kelly Morse telephone: (217) 782 - 7218 e-mail:morsekl@dot.il.gov	e Illinois DOT - BM & I (217) 782 - 7218 126 East Ash Street									
Description of Research: This research will investigate the performance of bridge deck protectants to inhibit the progression of deicing salts into concrete bridge decks. Evaluations of sealers, laminates, and bituminous membranes will be performed as part of this research effort. Visual surveys and chloride ion samples of the concrete bridge decks will be used as a performance evaluation of the protectants. Surveys and samples are scheduled at the initial time of construction or					Keywo Reinfo Corros Siloxar Concre Membro Ion	rcing S ion, S nes, P ete, Bi	Steel, ilanes olyme tumino	, r ous		
Technical Review Panel Names: Dan Brydl - FHWA Dave Copenbarger IDOT D6 Doug Dirks - IDOT - BMPR Mark Eckhoff - IDOT - D4 Kevin Knoepfel - IDOT - D5 Ken Lang - IDOT - D3 Matt Mueller - IDOT - BMPR Carl Puzey - IDOT - BBS Short Title & Date of Reports Available Eval. of Sealers and Laminates for Protection of Bridge Decks	TRP Telephone (217) 492 - 463 (217) 785 - 530 (217) 782 - 720 (309) 671 - 446 (217) 466 - 735 (815) 434 - 848 (217) 782 - 347 (217) 785 - 451	2 6 8 3 0 0 9 1 End	TRP Email: BrydID@igate.flr CopenbargerDA DirksDA@dot.il. EckhoffMS@dot KnoepfelKL@dc LangKR@dot.il. MuellerMW@do PuzeyDC@dot.il User(s) and T policy for the	@dot.il.gov gov t.il.gov ot.il.gov gov t.il.gov Result(s) E	3/22/2002 Yes 8/27/2002 Yes 4/29/2004 Yes / / / / / / s) Expected:					

Instructions for each field appear at the bottom of the screen.

For questions, please contact the Research Coordinator at 217-557-6038.

Project Title: Effectiveness Of Sealers And Laminates For Concrete Bridge	Today's Date: 10/17/2005
Decks.	Function Code: IHR-R07

Progress to Date (Limit narrative to what fits on this page):

2003 4th Quarter

Data collection and analysis was completed on 18 structures in District 5.

Background research was started on appropriate laboratory tests for sealer / laminate qualification.

The information database was updated with test results and general information.

2004 1st Quarter

District reports and year-end analysis for 2003 was completed.

Background work continues on appropriate laboratory tests for sealer / laminate qualification.

The information database was continually updated.

2004 2nd Quarter

Data collection was completed for one structure in District 6, and a visual inspection was completed for the six bituminous membrane structures in District 2. Preparation work was completed for the upcoming annual sampling and surveying of the structures in the study.

2004 3rd Quarter

Sampling was completed for all structures currently in the study. The samples are currently being tested in the chemistry laboratory for chloride content. Results and summaries will be added to the database as soon as they become available. An update was given at the annual Bridge Maintenance Engineer's meeting held in Quincy.

2004 4th Quarter

District reports and year-end analysis for 2004 was completed. The information database was updated. The process to select appropriate laboratory tests for approval of these products was started. Sealer recommendations were made to District 8 for the Clark Bridge in Alton.

2005 1st Quarter

Special provisions were created for two contracts in District 8, and for one contract in District 4. The laboratory testing procedures were decided upon, and five products from the approved list of bridge seat sealers were requested for the first round of testing. A list of potential control structures from Districts 7, 8, and 9 was requested from the Bridge office. Two or three structures from each of these Districts will be sampled this summer in an attempt to get a state-wide coverage for the research effort.

2005 2nd Quarter

Laboratory testing procedures were started on six products selected from the approved list of bridge seat sealers. A database was created to track the laboratory testing results and for future comparison with field performance of the products. Chloride sampling was completed on 2 structures in District 6, 1 structure in District 4, and 12 structures in District 5.

2005 3rd Quarter

Chloride sampling was completed on structures in Districts 2, 3, and 5. A presentation was given at the annual Bridge Maintenance Engineers meeting on the status of the project. Laboratory testing of the trial sealers continued.

Project Title: Evaluation Of Aluminum Highway Sign Truss			Today's Date: 9/15/05						
Design Details And Review Of Traffic Structures Standards			Function Code: IHR-R37						
			FY 2006						
QPR Author Name: Douglas A. Foutch		Estim	Estimated D		Cale	ndar \	<u> Year:</u>	2005	
Telephone: (217) 333 - 6359 % Project Completed: 75%		Start			JAN	APR	JUL	OCT	
Task Title			C	complete	MAR	JUN	SEP	DEC	
Task 1: Experimental and analytical investigation of Structure 1-Type I-A				10/05	ı	I	С		
Task 2: Experimental and analytical in Structure 2-Cantilever	_	3/04		8/05	1	I	ı		
Task 3: Experimental and analytical in Structure 3 - Type II-A	vestigation of	3/05		10/05	I	I	I		
Task 4: Experimental and analytical in Structure 4 - Type III-A	vestigation of	3/05		12/05	ı	ı	ı		
Task 5: Experimental and analytical in Structure 5 - A.M.S. sign	vestigation of	5/05		11/05	ı	ı	ı		
Task 6: Laboratory tests of connection	specimens	6/05		10/05			ı		
Task 7: Laboratory and analytical stud	y of damping	6/05		10/05			ı		
Task 8: Evaluation of design standards for aluminum sign				12/05			ı		
Task 9: Final report	Structures Task 9: Final report			1/06			Į		
Task 10:				/					
Principal Investigator Name/Contact: Douglas A. Foutch telephone: (217) 333 - 6359 e-mail:dfoutch@uiuc.edu Description of Research: The objectives of the project are to measure and understand the behavior of highway sign trusses and details, verify current design standards for these structures, and if necessary, recommend changes to current design structures under wind and truck gust loading, measurement of strength of representative connections in the laboratory, and analytical studies. Five sign structures will be studied. Co-Investigator Name/Contact: James LaFave telephone: (217) 333 - 8064 e-mail:jlafave@uiuc.edu Keywords: aluminum sign structures, wind loads, design standards loads, design standards structures will be studied.								4 um nd	
Technical Review Panel Names: Jon Edwards Myron Hodel Chris Mehuys Aaron Weatherholt	TRP Telephone: (217) 782 - 3586 (217) 782 - 3451 (217) 524 - 3320 (217) 785 - 5312 (TRP Ema HODELMJ@ EDWARDSJ MEHUYSCH Weatherholt	ov il.gov .gov	Dates: Av		Minu Avail Late	able?		
Short Title & Date of Reports Available	ate of Reports Available: End User(s) and Result(s) Expected:								

Instructions for each field appear at the bottom of the screen.

Project Title: Evaluation Of Aluminum Highway Sign Truss Design Details And Review Of Traffic Structures Standards

Today's Date: 06/03/05

Function Code: IHR-R37

Progress to Date (Limit narrative to what fits on this page):

We have almost finished studying the first three sign structures that we investigated. Srtucture 1 (Type I-A) is located on the westbound lane of I72 near the 134 mile post. Structure 2 is a cantilever structure located on the eastbound lane of I72 at the 144 mile post. Structure 3 (Type II-A) is located on the eastbound I72. We have finished taking data on these three signs. We have developed analytical models of all three signs which very accurately represent the actual sign structures. We have also studied the effects of the damping units installed the structures. The damping is very low but also very evident on the cantilever sign equipped with the dampers with longer cables (floppy dampers). There is no added damping for structures equipped with the short cables. We have completed writing the draft report for the cantilever structure and about 90% of the draft reports for the Typel-A and II-A structures. The only remaining job is to check the effective gust factor used in the design calculations. We have placed instrumentation on Structure 4 (Type III-A) located on southbound I155 near Lincoln. Preliminary and truck gust tests have been completed. We have been waiting for three months for a good wind to complete our measurements. Wiss Janney and Elstner has completed the data acquisition on Structure 5 which supports a V.M.S and is located near Bloomington. We are expecting them to send the data to us any day. An interim report will be written for each task given above. These will be summarized in the final report. We have identified two additional signs to study. We proposed some weld details for study in the lab. These were approved. It was recommended that we start with a sign structure that has already been taken out of service and we agreed. J. LaFave will be overseeing this task for the project. Based on some preliminary studies on some of the older sign structures it may not be necessary do do destructive tests on joints. We will be sending results of these studies shortly. We would like to complete the tests by July 2005. Task 7 has been redefined as approved by the Technical Review Panel through e-mail discussion. We will be studying the performance of the dampers that are currently being used by IDOT. As mentioned above, sometines they work and sometimes they do not. At the completion of this task we will better able to recommend damper specifications for each sign type. We have done extensive testing of two damper types in our lab. We are currently analyzing the data. We should have preliminary results to report in the next month. The only uncertainty regarding completing the project on time is the occurrence of adequate wind velocities and direction at the site of the Type III-A sign. We are very hopeful that the end of Fall will produce the wind environment that will allow us to finish on time.

Project Title: Investigation Of Select Lrfd Design Factors			Today's Date: 10/26/05						
Through Instrumentation Of Bridge Bearings			Function Code: IHR-R38						
QPR Author Name: Brad Cross			FY 2006	I 0-1-	Calendar Year: 2005				
Telephone: (618) 650 - 2648 % Project Completed: 75%		2/2	Estimated Dates						
Task Title		70	Start	Complete	JAN	APR	JUL	OCT	
Task 1: Bridge Selection and Instrume	ntation Plan (first 6	6		-	MAR	JUN	SEP	DEC	
bridges complete, second six in progres			2/2004	9/2005		I	С		
Task 2: Instrumentation Installation and	d Data Collection		5/2004	6/2006	ı	ı	ı		
Task 3: Data Analysis and Final Repor	t		8/2004	6/2006	ı	I	I		
Task 4:			/	1					
Task 5:			/	/					
Task 6:			/	/					
Task 7:			/	/					
Task 8:			/	/					
Task 9:	Task 9:		/	1					
Task 10:			/	1					
Principal Investigator Name/Contact: Brad Cross telephone: (618) 650 - 2648 e-mail:bcross@siue.edu	Southern IL Univ.	. Organization Name/Address: uthern IL Univ. Edwardsville wardsville, IL 62026-1800							
Description of Research: Instrumentation for 12 bridges along I-55 to determine the validity of select factors in the LRFD design procedures. Keywords: LRFD, instrumentation, shear									
Technical Review Panel Names: Tom Domagalski Patty Broers Mark Gawedzinski	TRP Telephone (217) 785 - 291 (217) 782 - 354 (217) 782 - 279 () - () - () - () - () -	3 E	BroersPA DOMAGALSKITJ Dates: 3/17/2004			Minutes Available? Yes Yes Yes Yes Yes Yes			
Short Title & Date of Reports Available Instrumentation Plan 6/11/2004		End User(s) and Result(s) Expected: IDOT and FHWA are the anticipated end users. Results will discuss measured bearing shear forces.							

Instructions for each field appear at the bottom of the screen. For questions, please contact the Research Coordinator at 217-557-6038.

Project Title: Investigation Of Select Lrfd Design Factors Through	Today's Date: 10/26/2005							
Instrumentation	Function Code: IHR-R38							
Progress to Date (Limit narrative to what fits on this page):								
Static and dynamic testing on the first six bridges is complete, and long term testing will be finished by the first week in November. These bridges are:								
059-0041 068-0049 068-0046 084-0107 054-0043 059-0041								
Data collection has been going well and should continue as planned for six months from the initial start date in April for each structure.								
Six bridges along I-270/70 have been approved for instrumentation by the IDOT nearly fully instrumented and testing will begin shortly after November 7. These								
060-0319 060-0056 060-0028 003-0004 003-0006								

Project Title: Southbound Kishwaukee Bridge Monitoring			Today's Date: 10/03/2005							
Station Follow On Maintenance And Analysis			Function Code: IHR-R42							
	FY 2006									
QPR Author Name: Xuan Wang			Estimated Dates			Calendar Year: 2005				
Telephone: (312) 413 - 2210 % Project Completed: 62%				T	JAN	APR	JUL	ОСТ		
Task Title			Start	Complete	MAR	JUN	SEP	DEC		
Task 1: Perform annual analysis of ter correction of data.	mperature effects and	0.	1/2005	12/2005	1	I	ı			
Task 2: Perform annual analysis of loo from LVDTs to gage extent of crack groups		0.	1/2005	12/2005	ı	I	I			
Task 3: Perform annual analysis of loo from strain gage pairs to monitor major	cal deformation data	0.	1/2005	12/2005	ı	ı	I			
Task 4: Develop WindowsCE-based s		0.	1/2005	12/2005	1	1	ı			
replace the old bridge workstation. Task 5: Archive annual modal frequen	you data with statistical	Ľ	.,2000	12/2000	+ -	<u> </u>	•			
comparisons to reference datasets from	m 1999.	0.	1/2005	12/2005	I	I	I			
Task 6: Provide annual estimates of to oversized events and develop real-time		0.	1/2005	12/2005	I	I	I			
Task 7: Document and report annual current local and global data measurer		0	1/2005	12/2005	I	-	I			
Task 8: Develop a new DSP device for of sensor substation system.		0	1/2005	12/2005	ı	ı	I			
Task 9: Improve the algorithms of hea warning system.	Ith assessment and	0.	1/2005	12/2005	ı	I	I			
Task 10: Provide data and cooperate consultant on the retrofit plans.	with the design	0.	1/2005	12/2005	ı	ı	ı			
Principal Investigator Name/Contact: Prof. Ming L. Wang telephone: (312) 996 - 8260 e-mail:mlwang@uic.edu Description of Research: Provide maintenance, upgrade, and the monitoring station, sensors, and acquired data.			cago	Co-Inve Xuan W telepho e-mail:xw	/ang ne: (31/	2) 413 uic.edu ords: F ssing, (ery, Ho sment,	- 2210 Pre- Crash ealth	0		
Technical Review Panel Names: Todd Ahrens Mahmoud Etemadi Short Title & Date of Reports Available	TRP Telephone: (E: TRP Email: Meeting Dates:					Minu Avail			

Instructions for each field appear at the bottom of the screen. For questions, please contact the Research Coordinator at 217-782-3547.

Project Title: Southbound Kishwaukee Bridge Monitoring Station Follow On
Maintenance

Today's Date: 10/03/2005
Function Code: IHR-R42

Progress to Date (Limit narrative to what fits on this page):

The long-term monitoring effort on the Kishwaukee south-bound bridge by the University of Illinois at Chicago Bridge Research Center has yielded a variety of data that spans several years. These data include both global measurements (acceleration) and strain and crack opening displacement (COD) data from local deformation gages. The purpose of this effort is to infer possible structural changes from these measurements and to guide retrofit strategies for compromised components. A summary listing of progress to-date, following the task enumeration, follows.

Task 1: Temperature changes have been archived during July through early October; temperature compensation according to previous composite fits have been performed. The current local-in-time adapative compensation algorithms are being improved in order to reduce the variance of the post-compensated data and to allow greater ability to detect small changes in real-time with a high degree of confidence. Based on the previous annual record, the temperature effect on natural frequencies and crack opening displacement has been analyzed.

Task 2: On the basis of the measurement of shear crack opening displacement, the shear strains in the web of Segment SB2-N4 are analyzed in real-time. The monitoring system indicates that the shear strains at 9:55 pm on July 17 reached the new maximum value 681 microstrain. According to the record of Overweight Vehicles with Permits from IDOT, it's possible that one overweight truck or two trucks simultaneously passed the sensor location at that time.

Task 3: Traffic information was derived based on the local deformation from both LVDT sensors and strain gages. According to the monitoring record, there is no significant change found in bending strain during this quarter, in comparison to the strain analysis of year 2004.

Task 4: Development of the WindowsCE-based sensor substation has proceeded without problems. The current work focuses on the calibration and test of hardware parts. The scheduled completion data of 12/2005 will be accommodated. Additional work will include the development and testing of software modules.

Task 5: Average temperature-compensated frequencies follow, for the dates (Jul/Sep 05, Apr/Jun 05, 1999-2000): (1.62, 1.618, 1.611), (2.074, 2.067, 2.058), (2.648, 2.644, 2.638), (2.98, 2.973, 2.949).

Task 6: According to the monitoring record, the average daily truck traffic (ADTT) is about 2500 during this quarter. This value is less than the ADTT (2700) of last two quarters. The data distribution indicates that the ADTT during weekdays is higher than the value during weekend.

Task 7: Annual Comparisons: nothing to report at this time.

Task 8: In addition to the digital surge protector and the automated device for DSL network crash recovery installed in the bridge workstation, the development of a new DSP device for the crash recovery of sensor substation system has proceeded.

Task 9: The improvement of the algorithms for health assessment and warning system continues. The current work focuses on the shear stress analysis and fatigue life estimation.

Task 10: Retrofit assessments: work on this task did not commence during this guarter.

Overall assessment: No significant change was detected in the modal frequencies, crack opening displacements, and bending strains during this quarter, in comparison to the result of year 2004. However, the shear strain reached a new maximum value possibly due to two trucks simultaneously passing the sensor location. The UIC central server didn't receive data from the bridge workstation since September 15, 2005. According to the investigation with the internet service provider-Verizon and IDOT bridge engineers, it is possible the power line of the Kishwaukee Bridge has some trouble. Both electronic openers from IDOT and UIC could not open the bridge door. This event was reported to the bridge maintenance office of IDOT on September 30.